

PREPARATION AND USES OF CONJUGATED SOLID SUPPORTS FOR BORONIC ACIDS

TECHNICAL FIELD

[00245] This invention generally relates the fields of chemistry and pharmaceutical drug preparation. In particular, the invention is directed to dihydroxyalkylaminoalkyl- and dihydroxyalkylaminobenzyl-conjugated solid supports and methods for making and using them, particularly, for the immobilization, purification and derivatization of boronic acids.

CROSS REFERENCE TO RELATED APPLICATIONS

[00246] This application claims priority from U.S. provisional application Ser. No. 60/229,833, filed August 31, 2000, and U.S. provisional application Ser. No. 60/235,386, filed September 25, 2000, the entire contents of which are incorporated herein by reference.

BACKGROUND

[00247] Boronic acid containing molecules, such as arylboronic acids, are employed in a broad range of biological, medicinal and synthetic applications, including pharmaceutical compositions.

[00248] They are employed in applications such as carbohydrate recognition (for recent reviews see, e.g., Wulff, *Pure Appl. Chem.* 1982, 2093-2102; James et al., *Angew. Chem. Int. Ed. Engl.* 1996, 35, 1910-1922). Also, arylboronic acids can be crucial synthetic intermediates or potential inhibitors of therapeutically relevant serine protease enzymes (for recent examples see, e.g., Kettner et al., *J. Biol. Chem.* 1984, 259, 15106; Martichonok et al., *J. Am. Chem. Soc.* 1996, 118, 950-958; Tian et al.; *J. Org. Chem.* 1997, 62, 514-522; Zhong et al., *J. Am. Chem. Soc.* 1995, 117, 7048; Priestley et al., *Org. Lett.* 2000, 2, 3095-3097). Boronic acids have also been applied in neutron capture therapy for cancer (for reviews see, e.g., Barth et

al., *Sci. Am.* 1990, 263, 68-73; Hawthorne, *Angew. Chem. Int. Ed. Engl.* 1993, 32, 950-984; Mehta et al., *Pharm. Res.* 1996, 13, 344-351; Soloway et al., *Chem. Rev.* 1998, 1515-1562), and as transmembrane transport agents (for a recent review, see, e.g., Smith et al., *Adv. Supramol. Chem.* 1999, 5, 157-202 and references cited therein).

[00249] In recent years, boronic acids have also gained tremendous popularity as substrates and building blocks in organic synthesis and combinatorial chemistry. They have found widespread use in Suzuki cross-coupling reactions (see, e.g., Suzuki, *Organometal. Chem.* 1999, 576, 147-168; Suzuki, A., in "Metal-catalyzed Cross-coupling Reactions", Eds. Diederich, F., et al., Wiley-VCH, 1997, Chapt. 2). Suzuki cross-coupling reactions (see, e.g., Suzuki (1999) *Organometal. Chem.* 576:147-168; Suzuki, A., in *Metal-catalyzed cross-coupling reactions*, Eds. Diederich, F., et al., Wiley-VCH, 1997, Chapt. 2) are commonly used in industrial and pharmaceutical chemistries. They can also provide novel biphenyl units, such as those represented in several biologically active molecules (see, e.g., Duncia (1992) *Medical Research Reviews* 12:149). Many new types of synthetic transformations that use boronic acids have created a demand for the commercial availability of a larger number of functionalized boronic acids.

[00250] However, in spite of the demand for boronic acids, particularly arylboronic acids, and conjugated forms of these compounds, there remains a shortage of commercially available supplies. The paucity of boronic acids can be explained by the non-existence of natural ones, and in large part by difficulties associated with the synthesis and derivatization of even the simplest functionalized ones by solution-phase methods.

[00251] The isolation of compounds containing a boronic acid functionality can prove notoriously troublesome due to their amphiphilic character. These problems are amplified when the desired boronic acid-containing compound comprises other sites with basic or acidic functionalities. Boronic acids are also typically slow moving on silica gel, and consequently must often be purified by recrystallization. In addition, boronic acids can be sensitive to

oxidation (see, e.g., Snyder et al., *J. Am. Chem. Soc.* 1938, 60, 105-111; Matteson, *J. Am. Chem. Soc.* 1960, 82, 4228-4233). Some of these problems can be alleviated by protection of the boronic group as an ester (see, e.g., Matteson, D.S. *Stereodirected Synthesis with Organoboranes*, Springer:1995, Berlin, Heidelberg, p. 17 (section 1.4.2). However, these approaches require additional synthetic operations.

[00252] Solid-phase methods circumvent the need for aqueous work-up and other time-consuming operations required to isolate the desired boronic acid from excess reagents and by-products. Solid-phase Suzuki reactions in "one resin-bound substrate" schemes have been described, e.g., by Frenette (1994) *Tetrahedron Lett.* 35:9177-9180; Huwe (1999) *Tetrahedron Lett.* 40:683-686; Chamoin (1998) *Tetrahedron Lett.* 39:4179-4182. Two resin systems, also called resin-to-resin transfer reactions (RRTR), constitutes a significant simplification of solid-phase organic synthesis (SPOS). RRTR can be extremely valuable as a time saving strategy in combinatorial chemistry (see, e.g., Hamuro (1999) *J. Am. Chem. Soc.* 121:1636-1644). In RRTR, one resin-bound substrate is transferred to solution-phase by action of a phase-transfer agent or chaperone, and coupled *in situ* to another resin-bound substrate.

[00253] In view of all the above mentioned impediments in handling boronic acid containing molecules by solution-phase methods, it is clear that simple and general solid-phase approaches for their use, immobilization and derivatization would be of tremendous usefulness.

SUMMARY

[00254] The invention provides novel solid supports comprising dihydroxyalkylaminoalkyl and dihydroxyalkylaminobenzyl groups and methods for making and using them. These compositions are particularly useful for immobilizing boronic acids for use in solid phase chemical reactions, e.g., solid-phase synthesis, such as those used in combinatorial chemistries. For example, the compositions and methods of the invention are also useful as

"scavenger" or "fishing out" solid supports, e.g., in solution-phase parallel synthesis of small molecule libraries.

[00255] The invention provides a solid support derivatized with a dihydroxyalkylaminoalkyl group or a dihydroxyalkylaminobenzyl group, wherein the dihydroxyalkylamino moiety comprises a tertiary amine having two hydroxyalkyl substituents having a formula $\text{HO}(\text{CH}_2)_x\text{N}(\text{CH}_2)_y\text{OH}$, wherein x and y are integers between 1 to about 20. In one preferred embodiment, the dihydroxyalkylaminoalkyl is a dihydroxyalkylaminomethyl group or a dihydroxyalkylaminobenzyl group. In one embodiment, the dihydroxyalkylaminoalkyl group can be a dihydroxyalkylaminoethyl, a dihydroxyalkylaminopropyl, a dihydroxyalkylaminobutyl group. In one preferred embodiment, the dihydroxyalkylamino moiety can be a diethanolamine.

[00256] In another embodiment, the solid-supported group is a dihydroxyalkylaminobenzyl group.

[00257] In one embodiment, the solid support comprises a polystyrene or an equivalent composition. The polystyrene can be a poly(styrene-divinylbenzene) (PS-DVB) or an equivalent composition. In one preferred embodiment, the polystyrene is cross-linked with about 1% to 2% divinylbenzene.

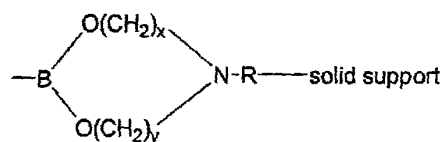
[00258] In alternative embodiments, the solid support comprises a plastic or a plastic co-polymer or an equivalent thereof. The solid support can comprise a silica or a silica gel or an equivalent thereof. The solid support can comprise a cellulose or a cellulose acetate or an equivalent thereof. The solid support can comprise a polyphenol, a polyvinyl, a polypropylene, a polyester, a polyethylene, a polyethylene glycol, a polystyrene-copolymer, or an equivalent thereof, or a co-polymeric mixture thereof. The solid support can comprise a poly(vinyl alcohol) (PVA) hydrogel, or an equivalent composition. 1% PS-DVB is an example of this type of support. In one preferred embodiment, the solid support may comprise a polystyrene-polyethylene glycol copolymer, e.g. Tantage® or Argogel®.

- [00259] In one embodiment, the solid supports of the present invention can comprise a POEPOP (polyoxyethylene/polyoxypropylene copolymer) or a SPOCC (superpermeable organic combinatorial chemistry resin).
- [00260] In one embodiment, the solid support can comprise a polyacrylamide or an equivalent polymer composition. The polyacrylamide can comprise a polymethacrylamide, a methyl methacrylate, a glycidyl methacrylate, a dialkylaminoalkyl-(meth)acrylate, or an *N,N*-dialkylaminoalkyl(meth)acrylate, or an equivalent composition.
- [00261] Alternatively, the solid support can comprise an inorganic composition selected from the group consisting of sand, silica, silica gel, glass, glass fibers, gold, alumina, zirconia, titania, and nickel oxide and combinations thereof and equivalents thereof.
- [00262] In one embodiment, the solid supports of the invention further comprise a boronic acid attached as a boronic ester-dioxyalkylaminoalkyl- or -dihydroxyalkylaminobenzyl-conjugated support. The boronic acid can be an arylboronic acid. In one preferred embodiment, the boronic acid is a functionalized boronic acid, e.g., carboxy-functionalized boronic acid, bromomethyl functionalized boronic acid, formyl-functionalized boronic acid, aniline-functionalized boronic acid.
- [00263] In one preferred embodiment, the solid support comprises *N,N*-diethanolaminomethyl-conjugated polystyrene (DEAM-PS). In one preferred embodiment, the cross-linking is about 1% to 2%.
- [00264] The invention also provides a solid support derivatized with a dihydroxyalkylamine moiety made by the process comprising mixing an aminoalkylated or aminobenzylated solid support comprising a primary amino group, with an excess of an epoxide, and a solvent, thereby derivatizing the solid support with a dihydroxyalkylamine moiety comprising a tertiary amine having two hydroxyethyl substituents.

[00265] In one embodiment, the solid support is made by a process comprising mixing an aminoalkylated solid support comprising a primary amino group with an excess ethylene oxide at about 50°C in a solvent comprising a tetrahydrofuran/water mixture, or equivalent, or dioxane, or equivalent, in a sealed, pressure resistant container, thereby derivatizing the solid support with a diethanolaminoalkyl group comprising a tertiary amine having two hydroxyethyl substituents and a formula $\text{HO}(\text{CH}_2)_2\text{N}(\text{CH}_2)_2\text{OH}$. In one embodiment, the aminoalkylated solid support is an aminomethylated solid support. The ethylene oxide can be in the sealed, pressure resistant container as a gas; the pressure of the ethylene oxide gas can be at about 1 to about 20 atmospheres. In one embodiment, the dihydroxyalkylamino moiety can be a diethanolamine or a dipropanolamine. In one embodiment, the solvent is at a concentration of about 0.1 to about 1 M. The mixing can last for about 12 hours to about 72 hours. The solid support can be a polystyrene or an equivalent composition.

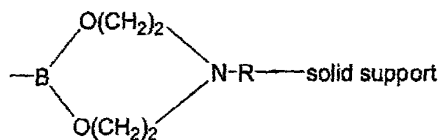
[00266] In other embodiments, the epoxide comprises isobutylene oxide and the reaction takes place at 80°C. In yet other embodiments, the epoxide comprises an aryl-substituted epoxide. In yet another embodiment, the epoxide comprises styrene oxide.

[00267] In one embodiment, the invention provides a boronic ester-dioxyalkylaminoalkyl- or boronic-ester-dioxyalkylaminobenzyl-conjugated solid support with a formula



[00268] wherein x and y are integers between 1 to about 20, and R is an alkyl, substituted alkyl, or benzyl group. The boronic ester can be an aryl boronic ester, a vinylboronic ester or an alkylboronic ester.

[00269] The invention provides a solid support derivatized with a boronic ester-dialkylaminoalkyl or -dialkylaminobenzyl group made by a process comprising the following steps: (a) mixing an aminoalkylated or aminobenzylated solid support comprising a primary amino group with excess ethylene oxide at about 50°C in a solvent comprising a tetrahydrofuran/water mixture, or equivalent, or dioxane, or equivalent, in a sealed, pressure resistant container, thereby derivatizing the solid support with a boronic ester-oxyethylaminoalkyl group or boronic ester-oxyethylaminobenzyl group; and, (b) mixing the boronic ester-dioxyethylaminoalkyl or -dioxyethylaminobenzyl-derivatized solid support with a boronic acid, in an anhydrous solvent, thereby derivatizing the solid support with a boronic ester-ethylaminoalkyl or -ethylaminobenzyl group having the formula

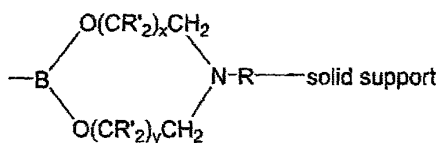


[00270] wherein R is an alkyl, substituted alkyl, or benzyl group.

[00271] In alternative embodiments, for the processes for making the dihydroxyalkylaminoalkyl-derivatized solid support or the dihydroxyalkylaminobenzyl-derivatized solid supports, the supports can be mixed with the boronic acid in dry tetrahydrofuran. The mixing of step (b) can last from about one to about 60 minutes.

[00272] The invention provides a method for making a solid support derivatized with a dihydroxyalkylaminoalkyl or dihydroxyalkylaminobenzyl group comprising mixing an aminoalkylated solid support or aminobenzylated solid support comprising a primary amino group with excess ethylene oxide at about 50°C in a solvent comprising a tetrahydrofuran/water mixture, or equivalent, or dioxane, or equivalent, in a sealed, pressure resistant container, thereby derivatizing the solid support with a dihydroxyethylamino moiety comprising a tertiary amine having two hydroxyethyl substituents and a formula $\text{HO (CH}_2\text{)}_2 \text{N (CH}_2\text{)}_2 \text{OH}$.

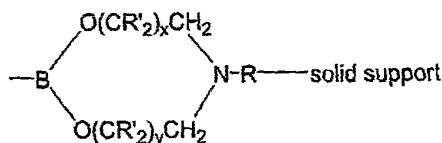
[00273] The invention provides a method for immobilizing a boronic acid comprising the following steps: (a) providing a solid support derivatized with a dihydroxyalkylaminoalkyl group or a dihydroxyaminobenzyl group, wherein the dihydroxyalkylamino moiety has a formula $\text{HO}(\text{CR}'_2)_x\text{CH}_2\text{NCH}_2(\text{CR}'_2)_y\text{OH}$, wherein R' is independently selected from the group consisting of H, $\text{C}_1\text{-C}_{20}$ alkyl radical, and $\text{C}_1\text{-C}_{20}$ substituted alkyl radical, and x and y are integers between 1 to about 20, (b) providing a sample comprising at least one boronic acid; and (c) mixing the solid support of step (a) with the sample of step (b) in an anhydrous solvent, thereby immobilizing a boronic acid by generating a boronic ester-dioxyalkylaminoalkyl- or dioxyalkylaminobenzyl-conjugated group having the formula



[00274] wherein R comprises an alkyl or a benzyl, R' comprises at least one of H and $\text{C}_1\text{-C}_{20}$ radical, and x and y are integers between 1 to about 20. In a preferred embodiment x and y are one.

[00275] In other preferred embodiments, the alkyl comprises a substituted alkyl group.

[00276] The invention provides a method for purifying a boronic acid comprising the following steps: (a) providing a solid support derivatized with a dihydroxyalkylaminoalkyl group or a dihydroxyaminobenzyl group, wherein the dihydroxyalkylamino moiety has a formula $\text{HO}(\text{CR}'_2)_x\text{CH}_2\text{NCH}_2(\text{CR}'_2)_y\text{OH}$, wherein R' is independently selected from the group consisting of H, $\text{C}_1\text{-C}_{20}$ alkyl radical, and $\text{C}_1\text{-C}_{20}$ substituted alkyl radical, and x and y are integers between 1 to about 20, (b) providing a sample comprising at least one boronic acid; (c) mixing the solid support of step (a) with the sample of step (b) in an anhydrous solvent, thereby immobilizing a boronic acid by generating a boronic ester-dioxyalkylaminoalkyl- or dioxyalkylaminobenzyl-conjugated group having the formula



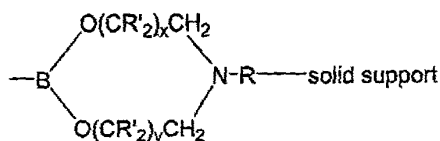
[00277] wherein R comprises an alkyl or a benzyl, R' comprises at least one of H and C₁-C₂₀ radical, and x and y are integers between 1 to about 20; and (d) hydrolyzing the boronic ester linkage, thereby releasing from the support a purified boronic acid. In a preferred embodiment x and y are one.

[00278] In one embodiment, the hydrolyzing step is in a solution comprising tetrahydrofuran, water and acetic acid. In one embodiment, the tetrahydrofuran, water and acetic acid ratio is about 90:5:5, respectively. The hydrolyzing step can last about one to about ten minutes. The hydrolyzing step can be in a solution comprising tetrahydrofuran and water. The tetrahydrofuran:water ratio can be about 9:1, respectively. The hydrolysis step can last between about one to about sixty minutes.

[00279] In one embodiment, the method further comprises washing the solid support at least once with an anhydrous solvent after the mixing step and before the hydrolysis step. In alternative embodiments, the method is performed in a batch or a column. The method can be performed in an automated or semiautomated synthesizer.

[00280] The invention also provides a method for scavenging a boronic acid from a multiple component solution to generate a boronic acid-free solution comprising the following steps: (a) providing a solid support derivatized with a dihydroxyalkylaminoalkyl group or a dihydroxyalkylaminobenzyl group, wherein the dihydroxyalkylamino moiety has a formula HO (CR'₂)_x CH₂ N CH₂ (CR'₂)_y OH, wherein R' is independently selected from the group consisting of H, C₁-C₂₀ alkyl radical, and C₁-C₂₀ substituted alkyl radical, and x and y are integers between 1 to about 20, (b) providing a sample comprising at least one boronic acid; (c) mixing the solid support of step (a) with the sample of step (b), thereby

immobilizing a boronic acid by generating a boronic ester-dioxyalkylaminoalkyl- or dioxyalkylaminobenzyl-conjugated group having the formula



[00281] wherein R comprises an alkyl or a benzyl, R' comprises at least one of H and C₁-C₂₀ radical, and x and y are integers between 1 to about 20; and (d) washing the solid support after the mixing of step (c) to remove non-boronic acid components; thereby scavenging the boronic acid from the multiple component sample to generate a boronic acid-free solution. In a preferred embodiment x and y are one.

[00282] In one embodiment, a molar excess of the support (i.e., boronic ester-dioxyalkylaminoalkyl-conjugated groups) compared to an estimated (or theoretical) amount of boronic acid in the multiple component sample is used.

[00283] In yet another embodiment, the invention provides novel compositions and methods for resin-to-resin transfer reactions, e.g., Suzuki coupling reactions, via phase transfer of solid supported boronic acids under both aqueous and anhydrous conditions.

[00284] In one embodiment, the invention provides a method for the solid phase synthesis of functionalized compounds, such as functionalized biphenyl compounds, comprising the following steps: (a) providing a boronic ester-dioxyalkylaminoalkyl-conjugated solid support or a boronic ester-dioxyalkylaminobenzyl-conjugated solid support, (b) providing a substituted haloarene-conjugated solid support; (c) reacting the conjugated support of step (a) with the conjugated support of step (b) under conditions comprising a catalyst, a base and a solvent, thereby producing a solid supported, functionalized reaction product conjugated to a solid support; and, (d) reacting the reaction product of step (c) with a solvent comprising

an acid, such as trifluoroacetic acid, or equivalent, and a non-protic, non-polar solvent, such as methylene chloride, or equivalent, thereby liberating a functionalized compound, such as a biphenyl compound, from the solid support.

[00285] In alternative embodiments of the methods of the invention, the solid-supported boronic ester derivative originates from a polyfunctionalized arylboronic acid containing at least one of the following substituents at either ortho-, meta- and/or para- positions: (a) a carboxamide or equivalent; (b) a carboxylic ester or equivalent; (c) a methylamino group or equivalent; (d) an anilide group, or equivalent, comprising an acyl group; (e) a urea, or equivalent, comprising an acylamino group; (f) a sulfonamide, or equivalent, comprising a sulfonyl group; or (g) an aryl alkyl ether or equivalent. The carboxamide or equivalent of step (a) can be made from either a primary or a secondary amine and a corresponding carboxylic acid via coupling methods for amide formation. The carboxylic ester or equivalent of step (b) can be made from an alcohol and a corresponding carboxylate. The amine of the methylamino group of step (c) can be a secondary or a tertiary amine made by reactions of a primary or secondary amine on a corresponding halomethyl substitute. The acyl group of step (d) can be an alkanoyl or a benzoyl group reacted with a corresponding aniline. The acylamino group of step (e) can be derived from an alkanoyl or a benzoyl group of an isocyanate reacted from a corresponding aniline. The sulfonyl group of step (f) can be derived from a sulfonyl chloride reacted onto the corresponding aniline. The alkyl group of step (g) can be derived from a primary or secondary alcohol reacted on the corresponding phenol via a Mitsunobu-like reaction.

[00286] In one embodiment, the a solid-supported boronic ester of substituent (a) is an amide derivative of p-carboxybenzeneboronic acid or equivalent. The amide can comprise $\text{NH}(\text{CH}_2)_3\text{Ph}$ or equivalent. The functionalized compound produced in step (d) can be a 4,4'-biphenyl dicarboxylic acid monoamide or equivalent.

- [00287] In one embodiment, the solid-supported boronic ester of step (a) comprises a benzylamine or equivalent. The functionalized compound produced in step (d) can be a monoalkylated biphenyl dibenzylamine or equivalent. The solid-supported boronic ester of step (a) can comprise a NHCOPh group or equivalent. The functionalized compound produced in step (d) can be a monoacylated biphenyl dianiline or equivalent.
- [00288] In one embodiment, the molar equivalent ratio of solid supported boronic ester to haloarene-conjugated solid support is about 3 to about 4.
- [00289] In one embodiment, the solid-supported boronic ester of step (a) is originating from an arylboronic acid or a vinyl boronic acid. The arylboronic acid can be a *p*-tolueneboronic acid or an equivalent thereof.
- [00290] In one embodiment, the solid support is a resin, such as a polystyrene resin or an equivalent thereof. The solid support also can be a polystyrene-polyethylene glycol resin or an equivalent thereof. The solid-supported haloarene of step (b) can be a solid-supported polysubstituted halobenzoic acid, a solid-supported amino-substituted haloarene, a solid-supported aminoalkyl-substituted haloarene, or an equivalent thereof. The halobenzoic acid carboxy group can be conjugated to a hydroxymethylphenoxy-polystyrene resin or an equivalent thereof. The halobenzoic acid carboxy group can be conjugated to a hydroxymethylphenoxy-polystyrene-polyethylene glycol resin or an equivalent thereof. The amino group can be attached to a triphenylmethylpolystyrene resin or an equivalent thereof.
- [00291] In alternative embodiments, the haloarene of step (b) of the method is an iodoarene, a chloroarene, a bromoarene or an equivalent thereof. The iodoarene can be a *p*-iodobenzoic acid group or an equivalent thereof.

[00292] In one embodiment, the conditions of step (c) of the method further comprise use of a Pd(0) catalyst or an equivalent thereof. The Pd(0) catalyst can comprises a Pd(PPh₃)₄ or a Pd₂(dba)₃.

[00293] In one embodiment, the basic solvent of step (c) of the method is an aqueous solvent. The basic solvent of step (c) of the method can comprise a sodium carbonate, a potassium carbonate or an equivalent thereof. The basic solvent of step (c) can comprise a trialkylamine, a potassium fluoride, a sodium fluoride, a cesium fluoride or an equivalent thereof.

[00294] In alternative embodiments of the method, wherein the reaction conditions of step (c) comprise a temperature of between about 25°C to about 120°C; of between about 50°C to about 100°C; and, of between about 80°C to about 90°C.

[00295] In alternative embodiments of the method, the reaction conditions of step (c) comprise a reaction time of between about 1 hours to about 72 hours; of between about 10 hours to about 50 hours; and, of between about 15 hours to about 25 hours.

[00296] In alternative embodiments of the method, the aqueous solvent comprises a PhMe/EtOH, a DME/water and a DMF/water solvent. The PhMe/EtOH molar ratio can be about 4:1; about 3:1 or about 2:1. The DME/water and DMF/water molar ratios can be about 12:1; about 9:1; about 6:1; or about 3:1.

[00297] In one embodiment, the Pd(0) catalyst comprises a Pd(PPh₃)₄ and the solvent is PhMe/EtOH at about a 3:1 molar ratio and the reaction conditions of step (b) comprise a reaction time of about 20 hours and a temperature of about 80°C to about 110°C.

[00298] In one embodiment, the basic solvent of step (c) is an anhydrous basic solvent. The basic solvent can further comprise ethylene glycol or equivalent as a co-solvent. The basic solvent

can comprise at least one tertiary amine base. The tertiary amine base can comprise diisopropylethylamine, Et₃N (triethylamine), N(CH₂CH₂OH)₃ or an equivalent thereof. The basic solvent can comprise Et₃N (triethylamine) or equivalent and ethylene glycol or equivalent at a molar ratio of about 1:1.

[00299] In alternative embodiments, the reaction conditions of step (c) comprise a temperature of between about 25°C to about 120°C; of between about 50°C to about 115°C; or, of between about 80°C to about 110°C. The reaction conditions can comprise a reaction time of between about 15 hours to about 25 hours.

[00300] In alternative embodiments, the anhydrous solvent comprises a DMF solvent, a PhMe solvent or a dioxane solvent, or an equivalent thereof.

[00301] In one embodiment of the method, the reaction conditions of step (c) comprise a Pd(0) catalyst comprising a Pd₂(dba)₃, and a solvent comprising DMF and Et₃N (triethylamine) or equivalent and ethylene glycol or equivalent at a molar ratio of about 1:1 at about 105°C for at least about 20 hours.

[00302] In one embodiment, the aminoalkyl moiety is an aminomethyl group.

[00303] In yet another embodiment of the invention, there is provided a method for the solid phase synthesis of functionalized compounds comprising the following steps: (a) providing a first reactant comprising a boronic ester-dioxyalkylaminoalkyl- or -dioxyalkylaminobenzyl-conjugated solid support, (b) providing a second reactant conjugated to a solid support; (c) providing a transfer agent; (d) providing a solvent; (e) reacting the boronic ester-dioxyalkylaminoalkyl- or -dioxyalkylaminobenzyl-conjugated solid support of step (a) with the second reactant of step (b) and the transfer agent of step (c) in the solvent of step (d), thereby producing a solid supported, functionalized reaction product; and (f) liberating the functionalized compound from the solid support.

[00304] In yet another embodiment of the invention, there is provided a method for the solid phase synthesis of functionalized glycine compounds comprising the following steps: (a) providing a boronic ester-dioxyalkylaminoalkyl- or dioxyalkylaminobenzyl conjugated solid support, (b) providing a solid-supported iminium compound; (c) providing a transfer agent; (d) reacting the boronic ester-dioxyalkylaminoalkyl- or dioxyalkylaminobenzyl conjugated solid support of step (a) with the transfer agent of step (c) and the solid-supported iminium of step (b) in a solvent, thereby producing a solid supported, functionalized glycine reaction product; and, (e) liberating the functionalized compound from the solid support.

[00305] In yet another embodiment of the invention, there is provided a method for the solid-phase derivatization of a functionalized boronic acid comprising the following steps: (a) providing a dihydroxyalkylaminoalkyl or dihydroxyalkylaminobenzyl- conjugated solid support; (b) providing a sample comprising a functionalized boronic acid; (c) mixing the solid support with the sample in an anhydrous solvent, thereby immobilizing the functionalized boronic acid by generating a functionalized boronic ester-dioxyalkylaminoalkyl- or boronic dioxyalkylaminobenzyl-conjugated group; (d) providing at least one derivatizing agent capable of reacting with the functional group of the functionalized boronic acid; and (e) contacting the derivatizing agent of step (d) with the functionalized boronic ester-dioxyalkylaminoalkyl- or functionalized boronic dioxyalkylaminobenzyl-conjugated group in a solvent, thereby producing a solid supported, derivatized boronic acid product.

[00306] In one embodiment, the reaction takes place in a device, such as a synthesizer, such as a semiautomated synthesizer, e.g., a parallel synthesizer.

[00307] The invention also provides a device, such as a "synthesizer," comprising (a) a boronic ester-dioxyalkylaminoalkyl-conjugated solid support or a boronic ester-dioxyalkylaminobenzyl - conjugated solid support, and, (b) a haloarene-conjugated solid support. The synthesizer can be a semiautomated synthesizer, such as a parallel semiautomated synthesizer, or a fully automated synthesizer.

[00308] The details of one or more embodiments of the invention are set forth in the accompanying drawings and the description below. Other features, objects, and advantages of the invention will be apparent from the description and drawings, and from the claims.

BRIEF DESCRIPTION OF DRAWINGS

[00309] Figure 1 is a schematic summarizing the synthesis of DEAM-PS resin, and the immobilization of a boronic acid as discussed in detail in Example 1, below.

[00310] Figure 2 is a schematic summarizing the structure of boronic acid compounds, as set forth in Table 1, and discussed in detail in Example 1, below.

[00311] Figure 3 is a schematic summarizing the immobilization and solid-phase transformations of resin-bound arylboronic acids, as discussed in detail in Example 1, below.

[00312] Figure 4 is a schematic summarizing resin capture purification of dienylboronic acid, as described in detail in Example 1, below.

[00313] Figure 5 is a schematic summarizing a borono-Mannich resin-to-resin transfer reaction between boronic acids supported onto N,N-diethanolaminomethyl polystyrene and the iminium intermediate formed from dialkylamino resin 3 and glyoxylic acid, as described in detail in Example 2, below.

[00314] Figure 6 is a schematic summarizing a RRTR with different DEAM-PS-boronates and cleavage of the final resin mixture to provide arylglycine derivatives, as described in detail in Example 2, below.

[00315] Figure 7, Scheme 1 is a schematic summarizing a RRTR with an arylboronic acid as described in detail below in Example 3; Scheme 2 is a schematic summarizing the transfer of

resin-bound *p*-tolueneboronic acid to Wang resin-bound *p*-iodobenzoic acid as described in detail below in Example 3.

[00316] Figure 8 is a schematic for "Method A" and "Method B," as described in detail in Example 3, below.

[00317] Figure 9 is a schematic of a library of biphenyl compounds synthesized using the methods of the invention with a commercial, semi-automated parallel synthesizer as described in detail in Example 3, below.

[00318] Figure 10 is a Gel-phase ^1H NMR spectra (500 MHz) of DEAM-PS (A) and DEAM-PS supported *p*-tolylboronic acid (B) using a Varian magic angle spinning nanoprobe. Solvent is CD_2Cl_2 (peak identified by a dot) as described in detail in Example 4 .

[00319] Figure 11 is an equation relating to the boronate exchange process as described in detail in Example 5;

[00320] Figure 12 is a graph relating the percentage of hydrolytic cleavage of DEAM-PS supported *p*-tolylboronic acid followed by UV spectroscopy (225 nm) as a function of water stoichiometry as described in detail in Example 5.

[00321] Figure 13 is a schematic summarizing DEAM-PS resin immobilization and cleavage.

[00322] Figure 14 is a schematic summarizing the production of diisobutanolaminomethyl substituted polystyrene substituted resin from isobutylene oxide as described in detail in Example 6.

[00323] Figure 15 is a schematic summarizing the substitution reactions of bromomethyl derivatized benzenboronic acids with primary and secondary amines as describes in detail in Example 7.

- [00324] Figure 16 is a schematic summarizing the reductive amination of supported formyl-substituted benzenboronic acids with various primary and secondary amines as described in detail in Example 8.
- [00325] Figure 17 is a schematic summarizing the formation of amide derivatives from DEAM-PS supported carboxy-functionalized arylboronic acids as described in detail in Example 9.
- [00326] Figure 18 is a schematic summarizing the reaction of carboxylic acids with DEAM-PS supported anilines as described in detail in Example 10.
- [00327] Figure 19 is a schematic of the reaction of DEAM-PS supported anilines for the formation of ureas as described in detail in Example 11.
- [00328] Figure 20 is a schematic of the reaction of DEAM-PS supported p-substituted bromomethyl derivatized benzenboronic acid with sodium phenoxide s as described in detail in Example 7.
- [00329] Figure 21 is a schematic of the possible forms of *ortho*-acylaminobenzenboronic acids (compound 23) in hydroxylic solvents (e.g. water or methanol) as described in detail in Example 10. B is the naphthalene-like form originating from dehydrative cyclization of A. C is the putative *ate* form arising from 1,4-addition of water or methanol.
- [00330] Figure 22 is a schematic of a Ugi multicomponent reaction using a DEAM-PS supported aniline as described in detail in Example 12.
- [00331] Figure 23 is a schematic of three equations showing the derivatization and sequential transformation of multifunctional boronic acids as described in detail in Example 13.

[00332] Figure 24 is a schematic of the immobilization and derivatization of functionalized boronic acids using *N,N*-diethanolaminomethyl polystyrene (DEAM-PS).

DETAILED DESCRIPTION

[00333] The invention provides solid supports for the immobilization of boronic acids, particularly, functionalized boronic acids, such as aryl boronic acids. As noted above, the compositions and methods of the invention are particularly useful in solid-phase syntheses, such as those used in combinatorial chemistries.

[00334] The invention provides solid supports derivatized with dihydroxyalkylaminoalkyl and dihydroxyalkylaminobenzyl groups. For example, in one embodiment, the solid support derivatized with a dihydroxyalkylaminoalkyl group is an *N,N*-diethanolaminomethyl. In another embodiment, the solid support is derivatized with a dihydroxy-alkylamino-benzyl group. The solid supports can be of any material that can be derivatized with or coupled to dihydroxyalkylaminoalkyl groups. For example, in one embodiment, the solid support is a polystyrene, e.g., a dihydroxyalkylaminoalkyl-conjugated resin, such as diethanolamine derivatized polystyrene ("DEAM-PS"). The solid support can be in any form, e.g., as a bead, a filament, a porous material, and the like.

[00335] The invention also provides novel methods for making and using the solid supports of the invention. Solid supports of the invention, e.g., DEAM-PS, can be employed to efficiently immobilize and transform functionalized boronic acids (e.g., arylboronic acids, vinyl boronic acids, and the like). Solid supports of the invention can be used to immobilize boronic acids for use in any reaction involving boronic acids or derivatives thereof, such as for amide coupling, acylation or reductive amination methods. Solid supports of the invention can be used to "scavenge" or "fish out" a boronic acid from a sample, particularly a sample comprising a complex mixture of chemicals. "Scavenging" is a reaction in solution-phase with a molar excess of a boronic acid as reagent (e.g., a solid support of the invention

comprising a dihydroxyalkylaminoalkyl group), as compared to the amount of boronic acid in the sample. The reaction generates a boronic acid-free solution.

[00336] In alternative embodiments, solid supports of the invention also facilitate the synthesis of new functionalized boronic acids, such as new arylboronic acids, vinyl boronic acids, alkyl boronic acids, and the like. Solid supports of the invention can be used in the large-scale synthesis and/or purification of boronic acids, e.g., arylboronic acids. Solid supports of the invention are useful in resin to resin transfer reactions, such as in Suzuki cross-coupling reactions. The resultant biphenyl products can be used to produce a variety of chemicals and products, e.g., pharmaceutical reagents.

[00337] The dihydroxyalkylaminoalkyl- and dihydroxyalkylaminobenzyl-derivatized solid supports of the invention are particularly useful in combinatorial chemistries and various devices (automated and semiautomated) used in such solid-phase chemistries.

[00338] The compositions of the invention are also useful for stabilizing boronic acids from oxidation by air. Accordingly, the compositions of the invention can be used to store boronic acids, particularly, those sensitive to oxidation. For example, use of a resin-to-resin transfer reactions (RRTR) strategy using the derivatized solid supports of the invention (e.g., DEAM-PS resin) is advantageous for handling and storage of boronic acids; otherwise air-sensitive boronic acids (e.g., alkenylboronic acid) are stabilized through immobilization as diethanolamine adducts.

[00339] In one embodiment, as described in Example 1, below, polystyrene resin was derivatized with a diethanolamine anchor. This was achieved through the reaction of 1% divinylbenzene cross-linked aminomethylated polystyrene (AM-PS) with excess ethylene oxide at 50 °C in a tetrahydrofuran (THF)/water solvent mixture using a sealed, pressure-resistant tube (see Figure 1). Under these conditions, quaternization to give the triethanolalkylammonium hydroxide salt and oxirane alcoholysis are known to be minimal (see, e.g., Sundaram (1969)

Bull. Chem. Soc. Jpn. 42:3141-3147). The resulting diethanolamine-derivatized resin possessed characteristics and a loading level that demonstrated the clean and complete bis-alkylation of amino-methylated polystyrene (AM-PS) to give DEAM-PS. In another embodiment, polystyrene resin was derivatized with a diisobutanolamine anchor using isobutylene oxide (see Example 6). In other preferred embodiments, other oxiranes, e.g., styrene oxide, substituted styrene oxide, aryl substituted oxiranes, can be used to form the corresponding dihydroxyalkylamine-derivatized resin.

[00340] The invention also provides novel strategies for resin-to-resin transfer reactions, via phase transfer of solid supported boronic acids under both aqueous and anhydrous conditions. Resin-to-resin transfer reactions represent an advance in solid-phase synthesis. In addition to further simplifying solid-phase synthesis, they allow the use of convergent strategies and their associated advantages. The invention's novel RRTR process can be applied to the synthesis of many classes of compounds, e.g., biologically relevant biphenyl and arylglycine compounds. Biphenyl and arylglycine compounds are commonly used as, or the synthesis of, therapeutic agents, and in the generation of combinatorial libraries.

[00341] For example, the methods of the invention provide convergent solid-phase synthesis of symmetrically or unsymmetrically functionalized compounds, such as biphenyl compounds. Biphenyl units, whether symmetrical or not, are popular pharmacophores in drug discovery. Also, other advantages of RRTR over the traditional approaches also relate to the advantages of using dihydroxyalkylamino-derivatized resins, e.g., it is not necessary to cleave and handle the boronic acid in solution and saves time. Also, it allows the use of convergent synthetic strategies which can potentially allow access to compounds that are inaccessible otherwise.

[00342] Examples 2 and 3, below, describes preferred embodiments of uses of the present invention for resin-to-resin transfer reactions (RRTR). As described in Example 3, below, the invention provides the first resin-to-resin transfer reaction for the formation of carbon-carbon bonds via Suzuki cross-coupling reactions between resin-bound aryl iodides and arylboronic acids

supported onto N,N-diethanolaminomethyl polystyrene (DEAM-PS). These solid supports facilitate the synthesis of functionalized arylboronic acids which can otherwise be difficult to handle in solution. As described in detail in Figure 8, below, *p*-carboxy-, *p*-(bromomethyl)-, and *m*-aminobenzeneboronic acids were bound to N,N-diethanolaminomethyl polystyrene (DEAM-PS) and transformed on solid supports using amide formation, alkylation by a secondary amine, and acylation, respectively. Under conditions for Suzuki coupling, the new resin-bound boronic acids were transferred to solution phase by transesterification and coupled *in situ* with a haloarene resin. Using the methods of the invention, there is no need for cleaving and therefore handling boronic acids derivatized on the solid support prior to the Suzuki coupling.

00343] The potential of the invention was demonstrated with a convergent solid-phase synthesis of unsymmetrically functionalized biphenyl compounds (see Figure 9) that would be difficult to access using a linear solid-phase synthesis. The invention's novel resin-to-resin transfer system for carbon-carbon bond formation simplifies solid-phase Suzuki couplings considerably and is very valuable for use in high-throughput combinatorial library synthesis.

00344] Another preferred embodiment is the optimization of a resin-to-resin borono-Mannich reaction between secondary amines and arylboronic acids to make arylglycine derivatives described in Example 2. Compounds of this nature are of particular interest for their biological activity (see, e.g., Bedingfield (1995) J. Pharmacol. 116:3323-3330). Iminium intermediates, formed from the condensation of glyoxylic acid and resins functionalized with a secondary amine, were coupled to resin-derivatized boronic acids. The iminium intermediates were then transferred to solution from the corresponding N,N-diethanolaminomethyl-polystyryl boronates by *in situ* transesterification with the ethanol co-solvent to provide arylglycine derivatives.

- [00345] Any reaction involving a boronic acid is adaptable to the methods of the invention, including, e.g., Chan (1998) Tetrahedron Lett. 39:2933-2936; Petasis (1998) J. Am. Chem. Soc. 120:11798-11799.
- [00346] The invention also provides synthesizer devices, e.g., synthesizers, such as parallel synthesizers, comprising solid supports derivatized with haloarenes and various boronic acids.

Definitions

- [00347] Unless defined otherwise, all technical and scientific terms used herein have the meaning commonly understood by a person skilled in the art to which this invention belongs. As used herein, the following terms have the meanings ascribed to them unless specified otherwise.
- [00348] As used herein, the term "alkyl" is used to refer to a branched or unbranched, saturated or unsaturated, open chain or cyclic, hydrocarbon radical having from 1 to about 20 carbons, or, from about 4 to about 20 carbons, or, from about 6 to about 18 carbons. When the alkyl group has from 1 to about 6 carbon atoms, it can be referred to as a "lower alkyl." Suitable alkyl radicals include, for example, structures containing one or more methylene, methine and/or methyne groups. The term also includes branched structures have a branching motif similar to i-propyl, t-butyl, i-butyl, 2-ethylpropyl, etc. As used herein, the term encompasses "substituted alkyls." "Substituted alkyl" refers to an alkyl as just described including one or more functional groups such as lower alkyl, aryl, acyl, halogen (*i.e.*, alkylhalos), hydroxy, amino, alkoxy, alkylamino, acylamino, thioamido, acyloxy, aryloxy, aryloxyalkyl, mercapto, thia, aza, oxo, both saturated and unsaturated cyclic hydrocarbons, heterocycles and the like. These groups may be attached to any carbon of the alkyl moiety. Additionally, these groups may be pendent from, or integral to, the alkyl chain.

- [00349] As used herein, the term "arene" refers to any substituted or unsubstituted mono- or polycyclic aromatic hydrocarbon compound as well as any mono- or polycyclic heteroaromatic compounds, and can include fused or bridged ring systems.
- [00350] The term "boronic acid" includes any form of boronic acid or equivalent, including, e.g., aryl boronic acids, such as such as phenylboronic acids; see also, U.S. Patent Nos. 6,083,903; 6,075,126; 6,037,490; 6,031,117; 6,013,783; 5,840,677; 5,780,454; 5,739,318. Boronic acid reagents and boronic acid complexing reagents are described in, e.g., U.S. Patent Nos. 5,594,111, 5,623,055, 5,668,258, 5,648,470, 5,594,151, 5,668,257, 5,677,431, 5,688,928, 5,744,627, 5,777,148, 5,831,045 and 5,831,046.
- [00351] As used herein, the term "Mitsunobu-like reaction" means any reaction based on a Mitsunobu reaction (the nucleophilic substitution of an alcoholic hydroxyl group mediated by the redox system trialkylphosphine/dialkyl azodicarboxylate), which is well known in the art, see, e.g., Barrett (2000) *Org. Lett.* 2:2999-3001; Stachel (2000) *Org. Lett.* 2:1637-1639; Falkiewicz (1999) *Nucleic Acids Symp. Ser.* 42:9-10; Wisniewski (1998) *J. Pept. Sci.* 4:1-14.
- [00352] As used herein, the term "transfer agent" or "chaperone" refers to any neutral chemical agent. In RRTR, transfer of one resin-bound substrate to solution phase is necessary in order to effect its coupling to other resin-bound substrates. A neutral chemical agent, or chaperone, is required to promote this event under conditions compatible with the desired reaction.
- [00353] As used herein, the term "resin" refers to any insoluble polymeric material which allows ready separation from liquid phase materials by filtration and which can be used to carry library members or reagents, or to trap excess reagents or reaction by-products (i.e. scavenger resin).
- [00354] As used herein the term "solid support" refers to insoluble, functionalized, polymeric material to which library members or reagents may be attached (often via a linker) allowing

them to be readily separated (e.g. by filtration, centrifugation, etc.) from excess reagents, soluble reaction by-products or solvents.

[00355] The terms "dioxalkylaminoalkyl" and "bis(oxyalkyl)aminoalkyl" described the same structure, as schematically shown, above.

[00356] As used herein, the terms "mixing or "contacting" refer to the act of bringing components of a reaction into adequate proximity such that the reaction can occur. More particularly, as used herein, the terms "mixing" and "contacting" can be used interchangeably with the following: combined with, added to, mixed with, passed over, flowed over, etc.

General Methods

[00357] The present invention provides novel solid supports derivatized with a dihydroxyalkylaminoalkyl (e.g., a diethanolaminoalkyl) or dihydroxyalkylaminobenzyl group. The invention also provides novel means of making and using these solid supports, including the resin-to-resin transfer reactions via phase transfer of solid supported boronic acids under both aqueous and anhydrous conditions. Figure 24 is a schematic of the immobilization and derivatization of functionalized boronic acids using *N,N*-diethanolaminomethyl polystyrene (DEAM-PS).

[00358] The skilled artisan will recognize that the methods of the invention can be practiced using a variety of ancillary and equivalent procedures and methodologies, which are well described in the scientific and patent literature., e.g., Organic Syntheses Collective Volumes, Gilman *et al.* (Eds) John Wiley & Sons, Inc., NY; Venuti (1989) *Pharm Res.* 6:867-873. The invention can be practiced in conjunction with any method or protocol known in the art, which are well described in the scientific and patent literature. Therefore, only a few general techniques will be described prior to discussing specific methodologies and examples relative to the novel methods of the invention.

Solid Support Surfaces

[00359] The solid supports can be of any material that can be used in solid phase synthesis and that can be coupled to (or "derivatized with"), directly or indirectly, covalently or non-covalently, a dihydroxyalkylaminoalkyl group, or a dihydroxyalkylaminobenzyl group, or mixtures thereof. Any solid or semisolid surface that can be derivatized with a dihydroxyalkylaminoalkyl (e.g., a diethanolaminoalkyl) group or a dihydroxyalkylaminobenzyl group can be used to practice the invention. In one embodiment, the invention uses an aminoalkylated solid support. Any solid support with can be directly or indirectly aminoalkyl-derivatized can be used.

[00360] The solid support need only be substantially insoluble under conditions for practicing the methods of the invention. The solid support can be of a rigid, semi-rigid or flexible material. The solid support can be flat or planar, be shaped as wells, raised regions, etched trenches, pores, beads, filaments, or the like.

[00361] Any solid support upon which a dihydroxyalkylaminoalkyl (e.g., a diethanolaminoalkyl) or a dihydroxyalkylaminobenzyl group can be bound can be used to practice the invention. For example solid supports can be of any material, or mixture of material, upon which an alkyl halide or a substituted alkyl halide, or an aminoalkyl group, can be directly or indirectly bound. For example, suitable materials can include, e.g., resins, such as polystyrenes or equivalent compositions (see, e.g., U.S. Patent No. 5,290,819; 5,525,637; 5,591,778; 5,880,166; 5,900,146). The polystyrene can comprise a poly(styrene-divinylbenzene) (PS-DVB) or an equivalent composition. The solid support can comprise a plastic or a plastic copolymer (Nylon™, Teflon™) or an equivalent thereof. The solid support can comprise a polyphenol, a polyvinyl, a polypropylene, a polyester, a polyethylene, a polyethylene glycol, a polystyrene-copolymer, or an equivalent thereof, or a mixture thereof. For example, an equivalent of glycol is a polyethylene glycol copolymer, e.g., Tentagel R™ (various TentaGel resins are sold by Rapp Polymere GmbH, Tübingen, Germany). The solid support

can comprise a poly(vinyl alcohol) (PVA) hydrogel. The solid support can comprise a polyacrylamide or an equivalent polymer composition. The polyacrylamide can comprise a polymethacrylamide, a methyl methacrylate, a glycidyl methacrylate, a dialkylaminoalkyl-(meth)acrylate, or a N,N-dialkylaminoalkyl(meth)acrylate, or an equivalent composition. The solid support can comprise an inorganic composition selected from the group consisting of sand, silica (e.g., silica porous microbeads, see, e.g., U.S. Patent Nos. 5,128,114, 5,032,266, or silica gels, see, e.g., U.S. Patent No. 6,071,838, such as a silica hydrogel, see, e.g., U.S. Patent No. 6,074,983), glass (see, e.g., U.S. Patent No. 5,843,767; 5,604,163), glass fibers (see, e.g., U.S. Patent No. 6,053,012), quartz glass (see, e.g., U.S. Patent No. 6,071,838), metals (e.g., gold, alumina (see, e.g., U.S. Patent No. 6,048,577), zirconia, titania, and nickel oxide). Other solid support alternatives include ceramics, quartz (see quartz glass, above) or other crystalline substrates (e.g. gallium arsenide), metalloids, polacryloylmorpholide, poly(4-methylbutene), poly(ethylene terephthalate), rayon (see, e.g., U.S. Patent No. 5,609,957), nylon, poly(vinyl butyrate), polyvinylidene difluoride (PVDF) (see, e.g., U.S. Patent No. 6,024,872), silicones (see, e.g., U.S. Patent No. 6,096,817), polyformaldehyde (see, e.g., U.S. Patent Nos. 4,355,153; 4,652,613), cellulose (see, e.g., U.S. Patent No. 6,103,885), cellulose acetate (see, e.g., U.S. Patent No. 5,929,229), nitrocellulose, various membranes and gels (e.g., silica aerogels, see, e.g., U.S. Patent No. 5,795,557), paramagnetic or superparamagnetic microparticles (see, e.g., U.S. Patent No. 5,939,261) and the like. The surface can be derivatized for application of the alkyl halide or a substituted alkyl halide or equivalents. Reactive functional groups can be, e.g., hydroxyl, carboxyl, amino groups or the like.

[00362] In one preferred embodiment, the polystyrene has a low degree of divinylbenzene cross-linking. In solid-phase chemistry, both for immobilization and derivatization purposes, about 1%-2% cross-linking is preferred in one embodiment to optimize resin swelling and reagent diffusion. Higher degrees of cross-linking found in macroreticular resins (8%-20%) generally provide materials of much lower efficiency for use in solid-phase chemistries. It has been shown that the degree of cross-linking is important to solid-phase applications, and higher

degrees of cross-linking have been shown to be unsuitable for solid-phase reactions (see Rana et al., *J. Comb. Chem.* 2001, 3, 9-15).

[00363] In one embodiment, the solid support is a plurality of conjugated beads or bundles of conjugated fibers, e.g., a column of conjugated resin beads.

Synthesizers

[00364] The invention also provides synthesizers, such as semiautomated or fully automated synthesizers, e.g., parallel synthesizers, comprising solid supports derivatized with haloarenes and various boronic acids. A variety of semi-automated and automated synthesizers are available for chemical synthesis, particularly for use in combinatorial chemistries. For example, the Trident™ library synthesizer of Argonaut Technologies, San Carlos, CA; synthesizers of ArQule of Medford, Mass; Accelab Laboratory Automation or RAPP Polymere GmbH, of Tuebingen, Germany; and the like. See also Bhattacharyya (2000) *Comb. Chem. High Throughput Screen.* 3:117-124; South (2000) *Comb. Chem. High Throughput Screen.* 3:139-151; South (2000) *Biotechnol. Bioeng.* 7:51-57; Davis (2000) *Biotechnol. Bioeng.* 71:19-27). Other devices that are suited for, are can be adapted to be suited for, making and using the instant invention are described in, e.g., U.S. Patent Nos. 6,086,740; 6,025,371.

Combinatorial Chemistries

[00365] The dihydroxyalkylaminoalkyl- and dihydroxyalkylaminobenzyl-derivatized solid supports are particularly useful in combinatorial chemistries. For example, the solid supports of the invention can be used to immobilize boronic acids, e.g., aryl boronic acids. The solid supports of the invention can be used to immobilize aryl, alkenyl, and alkyl boronic acids near quantitatively in a wide range of organic solvents.

[00366] The invention's novel methods, including its strategies for resin-to-resin Suzuki coupling reactions and borono-Mannich reactions via phase transfer of solid supported boronic acids under both aqueous and anhydrous conditions, are particularly useful in combinatorial chemistries. For example, the methods of the invention, incorporating a Suzuki RRTR system, allow for the convergent solid-phase synthesis of symmetrically or unsymmetrically functionalized compounds, including symmetrically or unsymmetrically functionalized biphenyl compounds.

[00367] Methods, reagents and apparatus for practicing combinatorial chemistries are well known in the art, see, e.g., U.S. Patent Nos. 6,096,496; 6,075,166; 6,054,047; 5,980,839; 5,917,185; 5,767,238.

[00368] It is understood that the examples and embodiments described herein are for illustrative purposes only and that various modifications or changes in light thereof will be suggested to persons skilled in the art and are to be included within the spirit and purview of this application and scope of the appended claims.

EXAMPLES

[00369] The following examples are offered to illustrate, but not to limit the claimed invention.

Example 1: Preparation and use of *N, N*-diethanolaminomethyl polystyrene

[00370] The following example describes an exemplary protocol for practicing the methods of the invention to prepare and use a stable, resin-bound boronic ester in the form of an *N, N*-diethanolaminomethyl polystyrene (DEAM-PS).

[00371] *Preparation of DEAM-PS resin.* Referring now to Figure 1, reaction a, polystyrene resin was derivatized with a diethanolamine anchor through the reaction of aminomethylated

polystyrene (AM-PS) with excess ethylene oxide at 50 °C in a tetrahydrofuran (THF)/water solvent mixture using a sealed, pressure-resistant tube.

[00372] 1% Divinylbenzene (DVB) cross-linked aminomethylated polystyrene (3.0 g, 1.00 mmol g⁻¹ substitution) was weighed out in a large thick-walled pressure tube equipped with a stirring bar. A 9:1 THF/water solvent mixture (25 mL) was added; followed by excess ethylene oxide (approximately 2 mL). The tube was quickly closed through its Teflon™ screw cap equipped with a seal and immersed into a 50 to 55°C oil bath. The tube was hand shaken periodically when magnetic stirring becomes inefficient. After about 12 to 24 hours, the tube was allowed to cool to RT and uncapped. The tube contents were passed through a medium-porosity fritted glass filter and the resin was rinsed with THF (5×), CH₂Cl₂/Et₃N 3:1 (3×), then CH₂Cl₂ (5×), and dried under high vacuum for a few days (the resin was pulverized to powder after a few hours of drying), affording 3.35 g of a white colored resin (theoretical: 3.26 g, 0.92 mmol g⁻¹).

[00373] The resulting diethanolamine-derivatized resin possessed characteristics and a loading level that demonstrated the clean and complete bis-alkylation of aminomethylated polystyrene (AM-PS) to give DEAM-PS. The resulting resin gave a negative outcome on Kaiser's ninhydrin assay (see, e.g., Kaiser (1970) Anal. Biochem. 34:595-598), indicating the absence of any primary and secondary amines originating from incomplete alkylation. The presence of a basic tertiary amine site, however, is shown through a positive reaction with bromophenol blue. The absence of over-alkylation to give a triethanolalkylammonium hydroxide resin was indirectly confirmed by exhaustive acylation with FmocGlyOH (HOBT, DIC, DMAP; DMF, RT, 6 h) followed by UV quantitation of the resulting fulvene-piperidine adduct. The loading level obtained therein was in agreement with the formation of two ethanolamine arms per aminomethyl site according to the initial loading of commercial AM-PS.

- [00374] A slightly high O/N ratio from combustion analysis of the resin (theoretical = 2.3, experimental = 2.6) was found in one embodiment, possibly indicating the presence of residual water, or of a few hydroxyethoxyethyl arms ($\text{HOCH}_2\text{CH}_2\text{OCH}_2\text{CH}_2\text{N}-$) formed by ethylene oxide solvolysis in one embodiment. These trace inhomogeneities did not affect the resin's efficiency.
- [00375] *Immobilization and subsequent release of boronic acids from DEAM-PS resin.* Referring now to Figure 1, reactions b and c, a schematic of a typical immobilization and subsequent release of a boronic acid is shown. In one preferred embodiment of reaction "b" conditions comprised a boronic acid (compound 2), solvent, RT, 15 min. In other embodiments, boronic acid b comprised any of the boronic acids of Figure 2 and Table 1. In one preferred embodiment of reaction "c", conditions comprised THF/ H_2O /AcOH 90:5:5, RT, 1 h; or THF/ H_2O 9:1, RT, 2 h.
- [00376] Preliminary experiments showed that DEAM-PS resin could couple almost quantitatively to equimolar amounts of arylboronic acids in dry THF or other suitable solvents after a few minutes. The formation of a stable resin-bound boronic ester adduct (compound 3) was highly favored; there was no need to remove the produced water, unlike with other types of diols, whether solid-supported or not, which usually require azeotropic removal of water. The use of a glycerol-PS resin (purchased from Advanced Chemicals, Inc.) led to less than 50% coupling under the same conditions (data not shown). These results clearly underlined the benefit of nitrogen coordination allowed by dihydroxyalkylamine-conjugated resins, such as DEAM-PS. Another control experiment ruled out the possibility that a tertiary amine site alone could be sufficient by forming a tight acid-base complex. Diisopropylaminomethyl polystyrene (Argonaut Technologies, San Carlos, CA) failed to couple with compound 2a (see Figure 2) under usual conditions (data not shown).
- [00377] *Immobilization and solid-phase transformations of resin-bound arylboronic acid compounds, and synthesis of new boronic acid derivatives compounds using DEAM-PS resin.* Of

particular interest to combinatorial chemistry was the use of solid supports and methods of the invention to immobilize functionalized boronic acid templates and plan different solid-phase transformations. For example, this would allow the elaboration of diverse libraries of new arylboronic acids with potential use as inhibitors of serine protease enzymes (for example, benzenboronic acid is an effective competitive inhibitor of α -chymotrypsin and subtilisin; see, e.g., Philipp (1971) Proc. Nat. Acad. Sci. USA 68:478-480). In addition, whereas boronic acids are important building blocks for solid-phase Suzuki reactions in combinatorial chemistry (see, e.g., Wendeborn (1998) Synlett pg 671-675), few are commercially available.

[00378] Referring now to Figure 3, the immobilization and solid-phase transformations of the resin-bound arylboronic acids compound 3e, compound 3f, and compound 3g, and synthesis of new boronic acid derivatives compounds 7 through compound 10 are described. In one preferred embodiment, reaction "a" represents RNH_2 (2.5 equiv), N-hydroxybenzotriazole $\cdot\text{H}_2\text{O}$ (2.5 equiv), N,N'-diisopropylcarbodiimide (2.5 equiv), DMF, rt, 6 h; reaction "b" represents THF/ H_2O /AcOH 90:5:5, RT, 1 h; "reaction c" represents PhCOCl (10 equiv), $i\text{-Pr}_2\text{EtN}$ (11 equiv), THF, rt, 24 h; "reaction d" represents PhCH_2NH_2 (2.0 equiv), $\text{NaBH}(\text{OAc})_3$ (2 equiv), $(\text{ClCH}_2)_2$, rt, 2 h.

[00379] The DEAM-PS boronate linkage was found resistant to standard carbodiimide methods for amide bond formation. Benzylamine and butylamine were coupled with high efficiency to resin-bound *p*-carboxyphenylboronic acid (compound 3e), affording the corresponding amides compound 7 and compound 8 in high yields after cleavage (non-optimized yields of crude isolated compounds of satisfying purity, all characterized by NMR and MS).

[00380] Similarly, resin-bound *m*-aminophenylboronic acid (compound 3f) was transformed into anilide 9 upon treatment with benzoyl chloride (reaction b) and reductive amination of compound 3g (Figure 3) with benzylamine afforded compound 10 ((Figure 3, reaction "c"))

(non-optimized yields of crude isolated compounds of satisfying purity, all characterized by NMR and MS).

[00381] *Typical protocol of one embodiment of the invention for the immobilization of compound 3e, followed by amide coupling with butylamine and cleavage to give compound 8:* Referring now to Figure 3, a slight excess of p-carboxyphenylboronic acid (45 mg, 0.27 mmol) was added to a polypropylene filter vessel containing a suspension of resin 1 as depicted in Figure 1 (200 mg, 0.18 mmol) in dry THF (2 mL). The vessel was shaken for 2 hours after which the resin was rinsed with dry THF (5×) and dry dimethylformamide (DMF) (2×). Unbound boronic acid (a quantity of 13 mg of unreacted boronic acid) was recovered from the first three THF rinses, corresponding almost exactly to the theoretical unbound excess. Dry DMF (2 mL) was then added to resin 3e and a DMF solution (1 mL) containing N-hydroxybenzotriazole (70 mg, 0.46 mmol) and butylamine (50 μ L, 0.46 mmol) was added to the suspension. The latter was homogenized by gentle vortexing followed by the addition of diisopropylcarbodiimide (72 μ L, 0.46 mmol). The vessel was shaken for 5 hours then rinsed with dry DMF (3×) and dry THF (5×). The resulting resin was treated with a 90:5:5 THF/water/acetic acid mixture (2 mL) for 1 hour. The liquid phase was drained and the resin rinsed with the above cleavage mixture (1×) and THF (3×). The combined filtrates were concentrated and dried under high vacuum (>12 hours) to afford arylboronic acid 8 as a white powder (41 mg, 90%). ^1H NMR (300 MHz, 5% $\text{D}_2\text{O}/\text{CD}_3\text{OD}$, 25 $^\circ\text{C}$): δ = 7.7-8.0 (m, 4H; Ar), 3.37 (t, $^3\text{J}(\text{H,H})$ = 7 Hz, 2H; NCH_2), 1.59 (m, 2H; $\text{CH}_2\text{CH}_2\text{CH}_3$), 1.40 (m, 2H; CH_2CH_3), 0.96 (t, $^3\text{J}(\text{H,H})$ = 7 Hz, 3H; CH_3); ^{13}C NMR (75 MHz, 5% $\text{D}_2\text{O}/\text{CD}_3\text{OD}$, 25 $^\circ\text{C}$): δ = 170.4 (CONH), 134.9 and 134.8 and 129.6 and 127.1 (4s, Ar), 40.7 (NCH_2), 32.6 ($\text{CH}_2\text{CH}_2\text{CH}_3$), 21.1 (CH_2CH_3), 14.1 (CH_3); MS (+ES): m/z (%): 244 (45) [$\text{M}^+ + \text{Na}$], 222 (100) [M^+]; HRMS (+ES): m/z calculated for $\text{C}_{11}\text{H}_{17}\text{NO}_3\text{B}$ [M^+]: 222.1303; found 222.1301.

[00382] *Example of the use of DEAM-PS resin for scavenging/capturing boronic acids with THF/water/acetic acid cleavage.* The boronic ester linkage of the DEAM-PS boronate ester

can be quickly hydrolyzed using a 90:5:5 THF/water/acetic acid cleavage cocktail to release free boronic acids such as those in Figure 2. For acid-sensitive boronic acids, the resin can also be cleaved under neutral conditions with prolonged exposure to 9:1 THF/water.

[00383] Referring now to Table 1 and Figure 2, a solvent profile study using *p*-tolylboronic acid (compound 2a, Figure 2) as a model compound and a slight excess of DEAM-PS resin showed that a broad range of organic solvents is suitable for scavenging/immobilizing applications (see entries 1-6).

[00384] Table 1. Coupling of different boronic acids (2) with DEAM-PS resin 1.^[a]

Entry	Boronic Acid	Solvent	Yield [%] ^[b]	Purity [%] ^[c]
1	2a	CH ₂ Cl ₂	> 95	> 95
2	2a	DMF	87	> 95
3	2a	Toluene	> 95	> 95
4	2a	CH ₃ OH	53	> 95
5	2a	Et ₂ O	90	> 95
6	2a	THF	> 95	> 95
7	2b	THF	> 95	> 95
8	2c	THF	> 95	> 95
9	2d	THF	> 95	> 95
10	2e	THF	> 95	> 95
11	2f	THF	> 95	> 90

Entry	Boronic Acid	Solvent	Yield [%] ^[b]	Purity [%] ^[c]
12	2g	THF	90	> 95
13	2h	THF	91	> 90
14	2i	THF	50	> 90

[00385] [a] Coupling reactions were conducted by shaking a slight excess of resin 1 (200 mg, 0.92 mmol/g substitution) with the boronic acid (0.8 equiv.) in the indicated solvent (2 mL) at room temperature for 15 min in a polypropylene vessel equipped with a fritted filter. [b] Based on the amount of boronic acid recovered after cleavage of the resin for 1 h in a 90:5:5 THF/H₂O/AcOH mixture. Similar results were observed using a water/THF 5:95 mixture. A slight imprecision must be ascribed to these values as a result of exhaustive drying that may lead to partial dehydration to give boronic acid anhydrides. [c] Estimated through ¹H NMR analysis of the recovered boronic acids compared to commercial starting material.

[00386] All boronic acids used in Table 1 were obtained from commercial sources except compound 2h, which was synthesized according to Brown (1972) J. Am. Chem. Soc. 94:4370-4371.

[00387] The DEAM-PS resin was also found to be very efficient for immobilizing a wide variety of electron-rich and electron-poor arylboronic acids in near quantitative yields in THF (Table 1, entries 6-12). These values were determined from the amounts of boronic acids recovered after subsequent hydrolytic release from the support. Concentration of the filtrate from exhaustive rinsing of the resin after immobilization revealed none or very little unbound (unreacted) boronic acid. DEAM-PS resin also coupled efficiently with alkenylboronic acids (entry 13) and with air-sensitive alkylboronic acids (entry 14). The boronic acids 2a-2i of Figure 2 were recovered intact after cleavage from the solid support.

- [00388] The DEAM-PS resin was recycled with no apparent loss of efficiency after neutralization with base washings (e.g., 3:1 CH₂Cl₂/Et₃N).
- [00389] *Use of DEAM-PS resin as a resin for scavenging/capturing boronic acids with THF/water/cleavage.* Referring now to Table 5 and Figure 13, a series of boronic acids similar to those of Table 1 presenting different steric and electronic characteristics were tested by shaking with DEAM-PS at room temperature for 1 hour, followed by cleavage with 5% H₂O/THF.
- [00390] A slight excess of the boronic acid (ca. 1.3 equiv), pre-dried *in vacuo* as the monoanhydride form, was shaken with DEAM-PS at room temperature for 1 hour. Percentages of recovery were based on the amount of boronic acid isolated after cleavage of 2 with water/THF (5:95). A solvent profile study using *p*-tolylboronic acid revealed that a wide range of anhydrous solvents could be employed (entries 1-6). In a preferred embodiment, THF was found to be a general solvent to solubilize and immobilize boronic acids efficiently. In another preferred embodiment, dichloromethane provided higher yields of immobilization (entries 5 vs 6). The limited solubility of water in dichloromethane may minimize the back reaction (hydrolysis).
- [00391] When using THF as solvent, a wide variety of functionalized arylboronic acids presenting different steric and electronic characteristics were found to immobilize efficiently onto DEAM-PS (entries 6-18).
- [00392] Hydroxylic solvents such as methanol and ethanol allowed for a dynamic transesterification process to take place, leading to non-quantitative immobilization (Table 5, entry 1). A control experiment was devised to measure the extent of transesterification of DEAM-PS supported *p*-tolylboronic acid (R = *p*-Tolyl) in 7:1 THF/ethanol. Equilibrium was reached within 15 minutes of exposure of the supported *p*-tolylboronic acid to the 7:1 THF/ethanol solvent. Successive incubations of the resin under constant resin:solvent proportions, followed by rinses with dry THF, revealed that approximately 40% *p*-tolylboronic acid was released from the resin under these conditions. The reverse reaction (resin + *p*-tolylboronic

acid) gave a similar outcome under the same conditions, showing that the transesterification process was under equilibrium.

[00393] In one preferred embodiment, it was preferable to employ a cleavage solution prepared from air- and peroxide-free, freshly distilled THF. The 2,6-di-*t*-butyl-*p*-cresol used as stabilizer in non-distilled THF could accumulate in the polymer matrix of DEAM-PS and contaminate products upon cleavage. This could be prevented by the use of distilled THF for resin washing and for the cleavage solution. In a preferred embodiment, in the absence of the stabilizer, freshly distilled THF was used in order to avoid a presumed build-up of peroxides, which have caused oxidation of the boronic acids into the corresponding phenols.

Table 5. Immobilization of various boronic acids onto 1.^a

Entry	R	Solvent	Yield (%) ^b	Purity ^c
1	4-Me-C ₆ H ₄	MeOH	72	> 95
2	4-Me-C ₆ H ₄	NMP	80	> 95
3	4-Me-C ₆ H ₄	Et ₂ O	90	> 95
4	4-Me-C ₆ H ₄	toluene	88	> 95
5	4-Me-C ₆ H ₄	CH ₂ Cl ₂	98	> 95
6	4-Me-C ₆ H ₄	THF	89	> 95
7	4-Br-C ₆ H ₄	THF	97	> 95
8	4-MeO-C ₆ H ₄	THF	87	> 95
9	4-HO ₂ C-C ₆ H ₄	THF	90	> 95
10	2-HO ₂ C-C ₆ H ₄	THF	51	> 95
11	3-H ₂ N-C ₆ H ₄	THF	91	> 95

Entry	R	Solvent	Yield ^a (%) ^b	Purity
12	2-CHO-C ₆ H ₄	THF	98 ^d	> 95
13	4-PhO-C ₆ H ₄	THF	93	> 95
14	4-BrCH ₂ -C ₆ H ₄	THF	85	> 95
15	2,6-di-Me-C ₆ H ₃	THF	46	> 95
16	2,4-di-F-C ₆ H ₃	THF	46	> 95
17	2-naph	THF	89 ^d	> 95
18	(<i>E</i>)-PhCH=CH	THF	81	> 95

[00394] ^a Coupling reactions were conducted by shaking resin 1 (1 equiv, 120 mg, 1.15 mmol/g) with the boronic acid (1.3 equiv) in the indicated solvent (1.5 mL) at room temperature for 1 hour in a polypropylene fitted vessel. ^b Yields of boronic acid recovered after cleavage from the resin with 5% H₂O/THF for 1 min at rt and washed with 5% H₂O/THF (3×). The resin was rinsed with the reaction solvent (3×) prior to cleavage. For entries 4 and 5, additional THF rinses were carried out (3×). The reported yields are an average of mass balance and internal standardization based on the loading of resin 1 measured by elemental analysis. ^c Estimated by comparison of ¹H NMR spectra of starting and recovered boronic acids. ^d Calculated only from mass balance, tendency of this boronic acid to form anhydrides made NMR quantitation difficult.

[00395] *Purification of crude dienyboronic acid.* Referring now to Figure 4, solid support resin 1 was employed in the purification of crude dienyboronic acid 6 (see, e.g., Vaultier (1987) Tetrahedron Lett. 28:4169-4172).

[00396] Dienylboronic acid was produced by treating 2-methyl-1-buten-3-yne (compound 4) with dicyclohexylborane followed by oxidative workup. The purification of alkenylboronic acids such as compound 6 can be considerably troublesome.

[00397] The use of resin 1 to capture dienylboronic acid (compound 6) and eliminate excess reagents and cyclohexanol oxidation by-product facilitated its purification through simple rinsing of its resin-bound form depicted as conjugated compound 5.

[00398] Figure 4 is a schematic summarizing resin capture purification of dienylboronic acid with resin 1 following dicyclohexylboration/oxidation of compound 4. In one preferred embodiment, reaction "a", the addition of compound 4 to $(C_6H_{11})_2BH$ (1.0 equiv) was conducted in THF, 0 °C, 0.5 h; RT, 0.5 h; then $(CH_3)_3NO \cdot 2H_2O$ (2.0 equiv), 0 °C to RT, 12 h; in one preferred embodiment, reaction "b" represents DEAM-PS resin 1 (0.5 equiv), CH_2Cl_2 , 1.5 h; and reaction "c" represents THF/ H_2O 9:1, RT, 1.5 h, 95% (overall yield based on compound 1).

Example 2: Resin-to-resin borono-Mannich transfer reactions using solid-supported boronic acids

[00399] Examples 2 and 3 describe preferred embodiments for practicing the methods of the invention. The concept of resin-to-resin transfer reactions (RRTR), also called two resin systems, constitutes a significant simplification of solid-phase organic synthesis (SPOS) which can be extremely valuable as a time saving strategy in combinatorial chemistry. RRTR systems allow for the convergent solid-phase synthesis and eventual coupling of fragments for which a linear SPOS strategy would involve incompatible reaction conditions.

[00400] In RRTR, transfer of one resin-bound substrate to solution-phase is necessary in order to effect its coupling to the other resin-bound substrate. A neutral chemical agent, or chaperone, is required to promote this event under conditions compatible with the desired

reaction (in the resin-to-resin acyl transfer system reported by Hamuro (1999) J. Am. Chem. Soc. 121:1636-1644, the transfer agents employed therein were termed chaperones because they also act as solution-phase activators).

[00401] In particular, in Example 2, a resin-to-resin borono-Mannich reaction between dialkylamino resins and solid supported boronic acids of the invention is described. This embodiment is one optimization of a resin-to-resin transfer reaction between secondary amines and arylboronic acids to make arylglycine derivatives.

[00402] N,N-diethanolaminomethylpolystyrene (DEAM-PS) was made as described above (see Example 1). All boronic acids were purchased from commercial sources (Sigma-Aldrich, Lancaster Synthesis, Windham, NH, or Combi-Blocks, San Diego, CA) and were loaded onto DEAM-PS as described above. The dialkylaminotriyl resins were made by the condensation of excess diamine (20 equiv.) onto commercial chlorotriyl polystyrene (Rapp Polymere, Tübingen, Germany) swelled in N-methyl-2-pyrrolidone (NMP). Loading measurements were carried out by analysis of nitrogen content. For RRTR's, runs were done in 10 mL Teflon™ fritted vessels on a Quest 210™ instrument with solvent wash unit (Argonaut Technologies, San Carlos, CA). Cleavage was effected on-line and crude products were obtained after evaporation of solvents. Yields and purity were estimated by comparison with an internal NMR standard (EtOAc, 15 secs relaxation delay).

[00403] Typical procedure for the borono-Mannich RRTR involved preparation of compound 5c of Figure 6. Figure 6 is a schematic summarizing a borono-Mannich resin-to-resin transfer reaction between boronic acids supported onto N,N-diethanolaminomethyl polystyrene and the iminium intermediate formed from dialkylamino resin 3 and glyoxylic acid.

[00404] Referring now to Figures 5 and 6, in one preferred embodiment, to piperazinetriyl resin 3 (32 mg, 0.030 mmol, theoretical (theor.) loading: 0.95 mmol/g) weighed out in a reaction vessel was added a solution of glyoxylic acid monohydrate (0.032 mmol) in dry THF (2 mL).

The suspension was allowed to mix at room temperature (rt) under a nitrogen atmosphere for 2 hours. An excess of DEAM-PS boronic ester 2c (127 mg, 0.120 mmol, theor. loading: 0.95 mm/g) was then added followed by 1.5 ml of 8:3 THF/EtOH. The suspension was mixed at 65°C for 48 hours (h) under a nitrogen atmosphere and then cooled to rt. The resin mixture was filtered and rinsed with 8:3 THF/EtOH (3×), 2:1 THF/H₂O (3×) and CH₂Cl₂ (5×), mixed with 3 ml of 5% TFA/ CH₂Cl₂ in the same vessel at rt for one hour, then filtered and rinsed with CH₂Cl₂ (3×) and MeOH (2×). The combined filtrates were concentrated and dried under high vacuum for 12h to afford crude compound 5c as a clear oil (14 mg, 90 % conversion). An analytically pure sample was obtained by dissolving the oil in a small amount of methanol followed by addition of ether, filtration of the precipitate, and concentration of the resulting solution.

00405] The boronic acid Mannich reaction was compatible with a wide range of solvents, including hydroxylic ones. In one embodiment of the invention, an alcohol was employed as co-solvent to act as neutral phase transfer agent to cleave a solid support-derivatized boronic acid of the invention (e.g., DEAM-PS) under mild conditions appropriate toward a RRTR system. The boronic acid liberated *in situ* as an ester was then add to the imine formed between an amino functionalized resin and an activated aldehyde such as glyoxylic acid. The resulting arylglycine products obtained after cleavage of the resin mixture were compounds of particular interest for their biological activity.

[00406] Referring now to Table 13, in one preferred embodiment, conditions using DEAM-PS supported p-tolylboronic acid (compound 2, R = 4-Me-C₆H₄- in Figure 5), piperazinetrityl resin, and glyoxylic acid in a semi-automated synthesizer, as described, above were explored. The rate of reaction was found to be dependent on the nature of the solvent system; THF/EtOH (7:1) and DMF/n-BuOH (7:1) being first and second best respectively of those tried for the system as described in Table 13.

Table 13 Optimization of solvent system, at 65 °C for 24 h, for the borono-Mannich RRTR of compound 3, Figure 6 and compound 2, Figure 7, to give compound 5, Figure 6.^a

Entry	Solvent	Conversion (%) ^b
1	7:1 DMF/EtOH	65
2	7:1 DMF/ <i>n</i> -BuOH	54
3	7:1 dioxane/ <i>n</i> -BuOH	23
4	7:1 THF/(HOCH ₂) ₂	37
5	7:1 THF/EtOH	79

[00407] ^a Preparation of resin substrates, RRTR trials, and subsequent cleavage of the resin mixture were carried out as indicated above. ^b Based on the relative amounts of product and bis(trifluoroacetate) salt 6, Figure 6, calculated by integration of relevant signals by ¹H NMR after 24 h reaction time.

[00408] In one preferred embodiment, one set of experimental conditions first involved incubating the dialkylamino resin with glyoxylic acid monohydrate (1.1 equivalent) for two hours in dry THF at room temperature. Then, four equivalents of DEAM-PS bound boronic acid were added along with the appropriate volume of 8:3 THF/EtOH. The suspension was shaken at 65°C for up to 48 hours. Conversion levels superior to 75% were observed in the case of *p*-tolylboronic acid as seen after cleavage of the final resin mixture 1 and 4 (Figure 5) with 5% trifluoroacetic acid/dichloromethane to give the corresponding amino acid product 5a as a bis(trifluoroacetate) salt (Table 2, below). The rest of unreacted starting resin 3 was cleaved into the bis(trifluoroacetate) salt of piperazine (compound 6) which can be eventually removed by precipitation. There were no other by-products observed, as the leftover DEAM-

PS resin (compound 1) did not give any artifacts upon treatment with trifluoroacetic acid in the product release step.

- [00409] *RRTR of compound 3, compound 7, and compound 11 with different DEAM-PS-boronates and cleavage to provide arylglycine derivatives compounds 5, 9, and 12.* Referring now to Figure 6 and Table 2, different substrates for use in the RRTR systems of the present invention were explored.
- [00410] Figure 6 illustrates preferred embodiments of the RRTR of compound 3, compound 7, and compound 11 with different DEAM-PS-boronates and cleavage of the final resin mixture to provide arylglycine derivatives compounds 5, 9, and 12, respectively. As shown in Table 2, conversion values and product yields were generally good. Conversion values for the RRTR of electron-poor arylboronic acids were found to be lower.
- [00411] A typical procedure for the preparation of 3 comprised the following. Trityl chloride resin (500 mg, 0.535 mmol, theor. loading: 1.07 mmol g⁻¹) was weighed into a 70 ml pp vessel and a solution of piperazine (920 mg, 10.7 mmol) in NMP (20 mL) was added. The reaction was shaken at rt overnight. The suspension was drained, and the resin was rinsed with MeOH (3×), and CH₂Cl₂ (6×). The resin was dried under high vacuum for > 24 h to afford a yellow resin (460 mg, theor. 515 mg, 1.02 mmol g⁻¹).
- [00412] A typical procedure for the borono-Mannich RRTR for the preparation of 5c comprised the following. To piperazinetrityl resin 3 (32 mg, 0.030 mmol, theor. loading: 0.95 mmol g⁻¹) weighed out in a 10 ml teflon fritted reaction vessel was added a solution of glyoxylic acid monohydrate (0.032 mmol) in dry THF (2 mL). The suspension was allowed to mix at rt under a nitrogen atmosphere for 2 h. An excess of DEAM-PS boronic ester 2c (127 mg, 0.120 mmol, theor. loading: 0.95 mm g⁻¹) was then added, followed by a 8:3 THF/EtOH solution (1.5 mL). The suspension was mixed at 65°C for 48 h under a nitrogen atmosphere and then cooled to rt. The resin mixture was filtered and rinsed with 8:3 THF/EtOH (3×), 2:1

THF/H₂O (3×) and CH₂Cl₂ (5×), mixed with 3 ml of 5% TFA/CH₂Cl₂ in the same vessel at rt for 1 h, then filtered and rinsed with CH₂Cl₂ (3×) and MeOH (2×). The combined filtrates were concentrated and dried under high vacuum for 12 h to afford crude 5c as a clear oil (14 mg, 90 % conversion). An analytically pure sample was obtained by dissolving the oil in a small amount of methanol followed by addition of ether, filtration of the precipitate, and concentration of the resulting solution.

[00413] Selected data for all products: 5a: ¹H NMR (300 MHz, CD₃OD) δ 7.30 (d, J=8.0 Hz, 2H), 7.20 (d, J=8 Hz, 2H), 4.17 (s, 1H), 3.23-3.20 (m, 4H), 2.77-2.74 (m, 4H), 2.33 (s, 3H); ¹³C NMR (75 MHz, CD₃OD) δ 173.5, 140.5, 132.0, 130.7, 130.1, 73.3, 48.1, 44.3, 21.2; ESMS 235.1 (M+H⁺). 5b: ¹H NMR (300 MHz, CD₃OD) δ 7.40 (d, J=6.0 Hz, 1H), 7.24-7.18 (m, 3H), 4.50 (s, 1H), 3.20-3.16 (m, 4H), 2.85-2.82 (m, 4H), 2.45 (s, 3H); ¹³C NMR (75 MHz, CD₃OD) δ 174.2, 138.9, 134.7, 131.8, 129.3, 129.1, 127.1, 69.3, 47.7, 44.9, 19.4; ESMS 235.3 (M+H⁺). 5c: ¹H NMR (300MHz, CD₃OD) δ 7.34 (d, J=8.6 Hz, 2H), 6.93 (d, J=8.9 Hz, 2H), 4.13 (s, 1H), 3.79 (s, 3H), 3.23-3.19 (m, 4H), 2.75-2.72 (m, 4H); ¹³C NMR (100 MHz, CD₃OD) δ 174.3, 161.7, 131.2, 127.9, 115.2, 73.1, 55.7, 48.3, 44.7; ESMS 251.1 (M+H⁺). 5d: ¹H NMR (300 MHz, CD₃OD) δ 7.55 (d, J=8.5 Hz, 2H), 7.36 (d, J=8.5 Hz, 2H), 4.22 (s, 1H), 3.25-3.19 (m, 4H), 2.77-2.73 (m, 4H); ESMS 301.1 (M+H⁺). 5e: ¹H NMR (300 MHz, CD₃OD) δ 8.43 (d, J=7.9 Hz, 1H) 7.91-7.88 (m, 2H), 7.60-7.45 (m, 4H), 5.06 (s, 1H) 3.16-3.12 (m, 4H), 2.93-2.90 (m, 4H); ¹³C NMR (75 MHz, CD₃OD) δ 174.3, 135.7, 133.4, 132.4, 130.5, 129.8, 128.4, 127.6, 127.1, 126.2, 125.2, 70.1, 47.9, 45.2; ESMS 271.1 (M+H⁺). 5f: ¹H NMR (300 MHz, CD₃OD) δ 5.89 (dt, J₁=15.0 Hz, J₂=7.0 Hz, 1H) 5.48 (dd, J₁=15.0 Hz, J₂=8.0 Hz, 1H) 3.70 (d, J=8.0 Hz, 1H) 3.26-3.23 (m, 4H), 2.95-2.87 (m, 2H), 2.84-2.76 (m, 2H), 2.12 (app q, J=7.0 Hz, 2H) 1.44-1.29 (m, 4H) 0.92 (t, J=7.0 Hz, 3H); ¹³C NMR (100 MHz, CD₃OD) δ 173.9, 140.5, 124.3, 71.8, 48.1, 44.6, 33.2, 32.2, 23.2, 14.2; ESMS 227.2 (M+H⁺). 9c: ¹H NMR (300 MHz, CD₃OD) δ 7.38 (d, J=8.7 Hz, 2H), 6.96 (d, J=8.6 Hz, 2H), 4.65 (s, 1H), 3.80 (s, 3H), 3.34-3.21 (m, 2H) 3.21-3.10 (m, 4H), 3.01-2.97 (m, 2H), 2.07-2.04 (m, 2H); ¹³C NMR (75 MHz, CD₃OD) δ 174.4, 161.8, 131.5, 128.0, 115.4, 73.1, 55.8,

53.3, 49.2, 46.7, 45.9, 26.1; ESMS 265.1 ($M+H^+$). 12c: 1H NMR (300 MHz, CD_3OD) δ 7.48 (d, $J=8.8$ Hz, 2H), 7.03 (d, $J=8.8$ Hz, 2H), 4.96(s, 1H), 3.83 (s, 3H), 3.13-3.01 (m, 8H), 2.18-2.03 (m, 2H), 1.33-1.25 (m, 3H); ESMS 295.4 ($M+H^+$).

Table 2: Preparation of arylglycine derivatives by borono-Mannich RRTR as shown in Figure 6 ^a

Entry	Amino Resin	DEAM-PS-Boronate 2	Product	Conversion % ^b	Yield (%) ^c
1	3	R=4-Me-C ₆ H ₄	5a	79	90
2	3	R=2-Me-C ₆ H ₄	5b	81	73
3	3	R=4-MeO-C ₆ H ₄	5c	90	> 95
4	3	R=4-Br-C ₆ H ₄	5d	21	10
5	3	R=1-Naph	5e	78	90
6	3	R=E-HC=CH(Bu)	5f	89	> 95
7	7	R=4-MeO-C ₆ H ₄	9c	95	91
8	11	R=4-MeO-C ₆ H ₄	12c	76	82

^a Preparation of resin substrates, RRTR trials, and subsequent cleavage of the resin mixture were carried out as indicated herein. ^b Based on the relative amounts of product and respective bis(trifluoroacetate) salt 6, 10, or 13 calculated by integration of relevant peaks by 1H NMR after 24-48h reaction time. ^c Yields of crude product based on 1H NMR analysis with an internal standard.

Observed conversion values for the reactions conditions of Table 2 were highest for DEAM-PS supported *p*-methoxybenzene boronic acid (entries 3, 7, 8), and lowest for *p*-bromophenyl boronic acid (entry 4). DEAM-PS-supported alkenylboronic acids were also appropriate substrates (entry 6). In this case the use of a RRTR strategy using DEAM-PS resin was even

more advantageous for handling and storage purposes since the otherwise air-sensitive alkenylboronic acids were stabilized through immobilization as diethanolamine adducts. Use of an acyclic amine (compound 11) was equally successful (entry 8), demonstrating that a variety of secondary amines such as terminal N-alkylamino acids can be employed in the methods of the invention. Analytically pure samples of most reported compounds could be obtained following precipitation with methanol/ether and filtration of the unreacted dialkylamine as a bis(trifluoroacetate) diammonium salt.

- [00416] The borono-Mannich RRTR incorporating the derivatized solid supports of the present invention was also useful for the convergent solid-phase synthesis of libraries of arylglycine derivatives. This could be achieved by combining libraries of dialkylamino resins with libraries of supported arylboronic acids made by derivatizing functionalized ones immobilized onto DEAM-PS.

Example 3: Resin-to-resin Suzuki Coupling of Solid Supported Arylboronic Acids

- [00417] Example 3 describes one embodiment of the present invention for resin-to-resin Suzuki coupling reactions via phase transfer of solid supported arylboronic acids under both aqueous and anhydrous conditions. The potential of these methods is illustrated with the convergent solid-phase synthesis of unsymmetrically functionalized biphenyl compounds.
- [00418] In one preferred embodiment, aqueous conditions were optimized for Suzuki cross-coupling in which water or a hydroxylic co-solvent acts as phase transfer agent. As shown conceptually in scheme 1, Figure 7, hydrolysis or transesterification on the DEAM-PS boronate linkage is expected to liberate the free boronic acid (or ester) which will be transferred *in situ* to a haloarene resin under palladium(0) catalysis and added base.
- [00419] *Typical synthesis of 4-Iodobenzoate Wang-PS resin (3, Figure 7).* To a suspension of Wang resin (1.00 g, 0.63 mmol, theor. loading: 0.63 mmol g⁻¹) in 10 mL of CH₂Cl₂ in a pp vessel

were added successively 4-iodobenzoic acid (240 mg, 0.95 mmol), triethylamine (135 μ L, 0.98 mmol), 1-(3-Dimethylaminopropyl)-3-ethylcarbodiimide (EDCI) (180 mg, 0.94 mmol), and HOBt \cdot H₂O (15 mg, 0.098 mmol), vortexing after each addition. The suspension was shaken at rt for 24 h, after which the resin was rinsed with DMF (5 \times), CH₂Cl₂ (5 \times), and dried under high vacuum for > 24 h, affording 1.18 g of a white resin (theor.: 1.14 g, 0.55 mmol g⁻¹).

[00420] *Typical procedure for the Suzuki RRTR using 4-iodobenzoate Wang-PS resin: Preparation of 4, Figure 7.* To a mixture of DEAM-PS supported *p*-tolylboronic acid 2 (77 mg, 0.075 mmol, theor. loading: 0.97 mmol g⁻¹) and 4-iodobenzoate Wang-PS resin 3 (49 mg, 0.050 mmol, theor. loading: 1.02 mmol g⁻¹) in a 10-mL round-bottom flask were added successively 2.5 mL of DMF, 0.25 mL of ethylene glycol, 0.25 mL of triethylamine, and the dichloro[1,1'-bis(diphenylphosphino)ferrocene]palladium (II) dichloromethane adduct (PdCl₂(dppf) \cdot CH₂Cl₂) (4 mg, 0.005 mmol). The flask was equipped with a reflux condenser. The suspension was stirred gently at 105 $^{\circ}$ C for 8 h under a nitrogen flow, then the second portion of PdCl₂(dppf) \cdot CH₂Cl₂ (4 mg, 0.005 mmol) was added. The heating was resumed for 12 h, after which the reaction mixture was cooled down to rt. The mixture was transferred to a pp vessel, then rinsed with DMF (1 \times), 1:1 DMF/H₂O (3 \times), MeOH (3 \times), CH₂Cl₂ (6 \times). The resulting brown resin was swollen in CH₂Cl₂ (1 mL) and trifluoroacetic acid (1 mL), and the resulting suspension was stirred for 2 h. The resin was filtered and rinsed with a 1:1 CH₂Cl₂/TFA solution (2 \times). The combined filtrates were concentrated and dried under high vacuum, affording a pale brown solid. (105% yield by mass; 64% yield by ¹H NMR with EtOAc int. std.): ¹H NMR (500 MHz, CD₃OD) δ 8.06 (d, *J* = 8 Hz, 2H), 7.69 (d, *J* = 8 Hz, 2H), 7.55 (d, *J* = 8 Hz, 2H), 7.27 (d, *J* = 8 Hz, 2H), 2.37 (s, 3H); ¹³C NMR (75 MHz, 5% D₂O in CD₃OD) δ 164.9, 147.0, 139.3, 138.3, 131.3, 130.7, 128.0, 127.7, 21.1; IR (microscope) 3300-2500, 3028, 2916, 1678, 1607, 1358 cm⁻¹; HRMS (EI, *m/z*) calcd for C₁₄H₁₂O₂ 212.0837, found 212.0838.

[00421] *Suzuki RRTR under aqueous conditions.* Referring now to Figure 7, Scheme 2, and Table 3, the transfer of DEAM-PS resin-bound p-toluenboronic acid (compound 2) to Wang resin-bound p-iodobenzoic acid (compound 3) was tested with different stoichiometries under various solvent, base and temperature conditions. The resulting resin mixture was then treated with 1:1 trifluoroacetic acid/dichloromethane to liberate the biphenyl product (compound 4) and, if any, unreacted p-iodobenzoic acid. In all cases, no boronic acid was recovered. It was, therefore, completely released to solution under the reaction and resin washing conditions used. Leftover DEAM-PS resin did not liberate any by-products upon treatment with TFA. In a preferred embodiment, "Method A" was DEAM-PS-boronic ester (4 equiv.), iodoarene resin (1 equiv.), Na_2CO_3 (5 equiv., 2M/ H_2O), 20% $\text{Pd}(\text{PPh}_3)_4$, toluene/MeOH 3:1, 85 °C, 24 h.; and, "Method B" was DEAM-PS-boronic ester (4 equiv.), iodoarene resin (1 equiv.), 20% $\text{Pd}_2(\text{dba})_3$, DMF/ $\text{Et}_3\text{N}/(\text{HOCH}_2)_2$ 8:1:1, 105 °C, 24 h.

[00422] Conversion results are summarized in Table 3:

Table 3. Suzuki RRTR of compound 2 and compound 3 under aqueous conditions.^a

Entry	Solvent	Base ^b	Equiv. of 2	Temp. (°C)	Time (h)	Conversion % ^c
1	PhMe/EtOH 3:1	Na_2CO_3	4	85	20	100
2	PhMe/EtOH 3:1	K_2CO_3	4	85	20	100
3	PhMe/EtOH 3:1	Na_2CO_3	3	85	16	70
4	DME/ H_2O 9:1	Na_2CO_3	4	85	20	60
5	DMF/ H_2O 9:1	Na_2CO_3	3	85	20	35

[00423] ^a Typical trials were carried out with 40 mg of compound 3 (0.55 mmol/g) and the according amount of compound 2 in 2 mL degassed solvent, and 10-20% $\text{Pd}(\text{PPh}_3)_4$ as catalyst. ^b An

additional equiv. relative to compound 2 was employed (from a 2M aqueous solution).^c

Measured by ¹H NMR integration on crude reaction products.

[00424] With 10-20% Pd(0) catalyst loading and either sodium or potassium carbonate as base, the original Suzuki conditions (Suzuki, A., in *Metal-catalyzed cross-coupling reactions*, Eds. Diederich, F., et al., Wiley-VCH, 1997, Chapt. 2) using toluene/ethanol (3:1) as solvent gave the highest conversions (entries 1 to 2). Using the optimal conditions of entry 1, designated Method A (Scheme 2, Figure 7), a larger scale reaction (~0.1 mmol) afforded a 91% yield of essentially pure compound 4.

[00425] *Suzuki RRTR under anhydrous conditions.* Referring now to Figure 7, scheme 2 and Table 4, anhydrous conditions employing a tertiary amine as base were also optimized for RRTR processes that use water-sensitive substrates.

Table 4. Suzuki RRTR of 2 and 3 under anhydrous conditions.^a

Entry	Solvent	Base ^b	Transfer Agent	Temp. (°C)	Time (h)	Conversion %
1	DMF	Et ₃ N ^b	(HOCH ₂) ₂ ^b	105	20	100
2	DMF	Et ₃ N ^c	(HOCH ₂) ₂ ^c	105	20	100
3	DMF	Et ₃ N ^b	(HOCH ₂) ₂ ^b	85	20	100
4	DMF	Et ₃ N ^c	(HOCH ₂) ₂ ^c	85	20	85
5	DMF	N(CH ₂ CH ₂ OH) ₃ ^b	N(CH ₂ CH ₂ OH) ₃ ^b	105	20	40
6	PhMe	N(CH ₂ CH ₂ OH) ₃ ^b	N(CH ₂ CH ₂ OH) ₃ ^b	105	20	45
7	dioxane	NH(CH ₂ CH ₂ OH) ₂ ^b	NH(CH ₂ CH ₂ OH) ₂ ^b	85	20	45

[00426] ^a Typical trial same as in Table 3 except for the constant use of 4 equiv. of compound 2 (107 mg, 0.82 mmol/g). ^b A large excess is used, ca. 10% v/v. ^c 20 equiv. ^d Measured by ¹H NMR integration on crude reaction products.

[00427] The use of diethanolamine and triethanolamine as phase transfer agents that could also function as required base was examined. As shown from entries 5 to 7 (Table 4), diethanolamine and triethanolamine showed lower conversion percentages (this may be because the transmetallation of the corresponding diethanolamine boronic esters with the PS-Ar-Pd-I intermediate is significantly slower than with the ethylene glycol esters). The use of ethylene glycol as transfer agent (Scheme 1, Figure 7) with triethylamine as base in DMF (dimethylformamide) was found to be a preferred embodiment (entries 1 to 4, Table 4). When triethylamine and ethylene glycol (1:1) were used in large excess, full conversion was achieved at 85 °C for 20h (entry 3, Table 4). Furthermore, in one preferred embodiment, substitution of Pd(PPh₃)₄ for Pd₂(dba)₃ appeared to result in crude reaction products of apparently higher purity. These latter conditions were designated "Method B," with a temperature of 105 °C to ensure completion of more demanding substrates. On a larger scale, Method B afforded a 80% yield of compound 4.

[00428] Referring now to Table 11, and Figure 7, Scheme 2, the effect of the nature of the base on conversion using 50 mol% Pd₂(dba)₃ at 60 °C was explored. In one preferred embodiment, fluoride and triethylamine were found to be satisfactory, and provided some biphenyl product at room temperature (entries 7 and 10).

Table 11. Anhydrous Suzuki RRTR of 2 and 3. Effect of base and temperature under Pd₂(dba)₃ catalysis (50 mol%).^a

Entry	Base	Temp. (°C)	Conversion (%) ^b	Yield (%) ^c
1	NaOH	60	- ^d	0 ^d

Entry	Base	Temp. (°C)	Conversion (%) ^b	Yield (%) ^c
2	Ba(OH) ₂	60	- ^d	0 ^d
3	K ₂ CO ₃	60	- ^d	0 ^d
4	Cs ₂ CO ₃	60	- ^d	0 ^d
5	K ₃ PO ₄	60	- ^d	0 ^d
6	KF	60	> 98	> 98
7	KF	25	78	74
8	CsF	60	> 98	> 98
9	Et ₃ N	60	> 98	> 98
10	Et ₃ N	25	72	71

[00429] ^a Typical trials were carried out with 20 mg of 3 (0.55 mmol/g) and 2 (3.2 equiv, 45 mg, 0.79 mmol/g) with the indicated base (10 equiv) and 50 mol% Pd₂(dba)₃ as catalyst in DMF-ethylene glycol 10:1 (2.5 mL) for 18 h. ^b Measured by ¹H NMR integration of representative signals on crude reaction products. ^c Non optimized yields of crude products after cleavage from the resin and drying in vacuo for > 12 hours. The reported values are usually an average of mass balance and internal standardization. ^d Premature cleavage.

[00430] Referring now to Table 12 and Figure 7, Scheme 2, in one preferred embodiment, conditions were explored that were mild enough to minimize alcoholysis of the Wang ester linker while still providing complete coupling within 20 hours at 105 °C, with only 1.5 equivalents of DEAM-PS supported boronic acid, and with a lower catalyst loading. In one embodiment, triethylamine, essentially as a co-solvent (entries 7-8), was an effective base in combination with 20% PdCl₂(dppf) as catalyst. In one preferred embodiment, PdCl₂(dppf) was added in 2-3 portions at a few hours interval in order to minimize the effects of catalyst inactivation. The use of cesium fluoride and TBAF as bases led to full conversion (entries 2-3).

Table 12. Anhydrous Suzuki RRTR of 2 and 3. Effect of base and catalyst at high temperature (105 °C).^a

Entry	Base	Catalyst	Conversion (%) ^b	Yield (%) ^c
1	NaF	Pd ₂ (dba) ₃	29	33
2	TBAF	Pd ₂ (dba) ₃	> 98	< 2
3	CsF	Pd ₂ (dba) ₃	> 98	3
4	KF	Pd ₂ (dba) ₃	93	65
5	KF	PdCl ₂ (dppf)	> 98	48
6	Et ₃ N ^d	Pd ₂ (dba) ₃	42	58
7	Et ₃ N ^d	PdCl ₂ (dppf)	81	63
8	Et ₃ N ^d	PdCl ₂ (dppf) ^e	> 98	64

[00431] ^a Typical trials were carried out with 40 mg of 3 (0.98 mmol/g) and 2 (1.5 equiv, 58 mg, 1.07 mmol/g) with the indicated base (10 equiv) and catalyst (10 mol% Pd₂(dba)₃ or 20 mol% PdCl₂(dppf)) in DMF-ethylene glycol 10:1 (2.5 mL) at 105 °C for 20 h. ^b Measured by ¹H NMR integration of representative signals on crude reaction products. ^c Non optimized yields of crude products after cleavage from the resin and drying in vacuo for > 12 hours. The reported values are based on internal standardization. ^d A large excess was used (0.25 mL). ^e The catalyst was added in two portions, one at the start, one after 8 h.

[00432] *Control experiments were devised to confirm the role and efficiency of ethylene glycol phase transfer agent.* Referring to Scheme 2, Figure 7, control experiments were devised to confirm the role and efficiency of ethylene glycol as phase transfer agent under anhydrous Method B. Resin-to-resin cross coupling of model substrates compound 2 and compound 3 in the absence of ethylene glycol gave largely incomplete transfer, as shown by a lower than 50% conversion to product 4 (treatment of resin 2 alone in hot anhydrous DMF/Et₃N (9:1,

105 °C, 24h) led to less than 25% leaching of the boronic acid). This confirmed the advantage of using the phase transfer agent. Ethylene glycol trans-esterified the resin-bound boronic acid within a time scale that minimized any rate-lowering of the cross-coupling. When resin 2 was treated for 0.5 h in a 8:1:1 mixture of DMF/ triethylamine/ethylene glycol at 105 °C, less than 10% of the boronic acid remained bound to DEAM-PS support.

- [00433] *Resin-to-resin Suzuki coupling strategy to synthesize new arylboronic acids.* Referring to Figure 8, the usefulness of solid supports derivatized with dihydroxyalkylaminoalkyl groups (e.g. DEAM-PS) to synthesize new arylboronic acids and the potential of the methods of the invention incorporating resin-to-resin Suzuki coupling strategy was demonstrated by the convergent synthesis of unsymmetrically functionalized biphenyl compounds (schemes 1 to 3).
- [00434] Figure 8 is a schematic for "Method A" and "Method B": "reaction (a)" was $\text{Ph}(\text{CH}_2)_3\text{NH}_2$, DIC, HOBT, DMF, rt, 6 h; "reaction (b)" was morpholine (10 equiv.), DMF, rt, 17 h; "reaction (c)" was a modified "Method B" using 6 equiv. compound 10 or compound 15, and K_2CO_3 (8 equiv.) in place of Et_3N , 115 °C, 60 h; "reaction (d)" is PhCOCl (10 equiv.), (*i*-Pr) $_2\text{EtN}$ (11 equiv.), THF, rt, 8 h.
- [00435] Referring to Scheme 1, Figure 8, amide derivative compound 6 was made from resin-bound *p*-carboxybenzeneboronic acid (compound 5) under standard carbodiimide methods, as described in, e.g., Hall (1999) *Angew. Chem. Int. Ed.* 38:3064-3067. The efficiency of this step was validated via cleavage of a resin sample (THF/AcOH/H $_2$ O 90:5:5, 1 h), followed by characterization of the resulting boronic acid. Following washing and drying operations, resin 6 was reacted with compound 3 of Figure 7 using method A (Scheme 1, Figure 8), affording 4,4'-biphenyl dicarboxylic acid monoamide (compound 8, Scheme 1, Figure 8) after cleavage from the resin mixture (resin 7, Scheme 1, Figure 8, and resin 1, Figure 7). These results demonstrate the effectiveness of a convergent RRTR strategy in solid-phase synthesis using solid supports derivatized with dihydroxyalkylaminoalkyl groups. Indeed, as

p-carboxybenzeneboronic acid was inept as a substrate in Suzuki reactions; attempts to couple *p*-carboxybenzeneboronic acid to resin 3 (Scheme 2, Figure 7) failed (similar results reported in Wendeborn (1998) Synlett 671-675). A linear solid-phase strategy involving *p*-carboxybenzeneboronic acid coupling to resin 3 of Figure 7 followed by amide formation would be impracticable.

[00436] Referring to Scheme 2, Figure 8, the methods of the invention (a Suzuki RRTR-based strategy) were also useful to afford monoalkylated biphenyl dibenzylamines. For example, DEAM-PS bound *p*-(bromomethyl)benzeneboronic acid (compound 9) was alkylated with morpholine to give compound 10 (the efficiency of this step was validated via cleavage of a resin sample (THF/AcOH/H₂O 90:5:5, 1 h), followed by characterization of the resulting boronic acid). Compound 10 was treated with trityl-PS bound *m*-iodobenzylamine (compound 11) under modified RRTR Method B (Scheme 2) (K₂CO₃ as base), and after cleavage of the resin mixture, afforded crude diamine compound 13 in 84% yield and high purity (> 90% by HPLC). Again, with this example, a linear synthesis based on the cross-coupling of compound 11 with *p*-(bromomethyl)benzeneboronic acid would be hampered by incompatible reaction conditions. The basic conditions required in the Suzuki coupling could promote nucleophilic displacement on the benzylic bromide which in addition can react with palladium(0) by oxidative addition (see, e.g., Tsuji, J. *Palladium Reagents and Catalysts*; Wiley: Chichester, UK, 1995).

[00437] Referring to Scheme 3, Figure 8, monoacylated biphenyl dianilines were also synthesized efficiently. Cleavage and handling of the boronic acid prior to the Suzuki coupling was eliminated and there was no need for transferring the resin to a new reaction vessel after washing and drying operations. In addition, solid-phase immobilization circumvented the tendency of free boronic acids to dehydrate by forming anhydrides that are difficult to characterize and weight accurately. These advantages were very appealing toward combinatorial chemistry applications. For example, libraries of new solid supports

derivatized with dihydroxyalkylaminoalkyl groups (e.g., DEAM-PS bound arylboronic acids) could be made and combined with libraries of supported haloarenes.

[00438] *4'-(3-Phenyl-propylcarbamoyl)-biphenyl-4-carboxylic acid (8)*. Pale brown solid (96% yield by mass; 78% yield by ^1H NMR with EtOAc int. std.): ^1H NMR (300 MHz, CD_3OD) δ 8.10 (d, $J = 8$ Hz, 2H), 7.90 (d, $J = 8$ Hz, 2H), 7.78 (d, $J = 8$ Hz, 2H), 7.77 (d, $J = 8$ Hz, 2H), 7.29–7.13 (m, 5H), 3.44 (t, $J = 7$ Hz, 2H), 2.71 (t, $J = 8$ Hz, 2H), 1.96 (qn, $J = 8$ Hz, 2H); ^{13}C NMR (75 MHz, CD_3OD) δ 170.6, 169.9, 145.3, 144.4, 143.1, 135.2, 131.4, 129.5, 129.0, 128.3, 128.1, 126.9, 40.8, 34.4, 32.3 (the resolution of this ^{13}C NMR was poor because of the limited solubility of the product in most commercial deuterated solvents); IR (microscope) 3400–2400, 3343, 3298, 3031, 2928, 1679, 1626 cm^{-1} ; HRMS (ES, m/z) calcd for $\text{C}_{23}\text{H}_{21}\text{NNaO}_3$ ($\text{M}+\text{Na}$) $^+$ 382.1419, found 382.1418.

[00439] *3-Iodobenzylamino trityl-PS resin (11)*. A solution of 3-iodobenzylamine (213 μL , 1.6 mmol) in 8 mL of CH_2Cl_2 was added to trityl chloride resin (500 mg, 0.40 mmol, theor. loading: 0.80 mmol g^{-1}) in a pp vessel. The resulting suspension was shaken for 3 h, after which the resin was rinsed with CH_2Cl_2 (3 \times), 19:1 DMF/ Et_3N (3 \times), MeOH (1 \times 15 min.), CH_2Cl_2 (5 \times), and dried under high vacuum for > 24 h, affording 545 mg of a white resin (theor.: 557 mg, 0.72 mmol g).

[00440] *C-(4'-Morpholin-4-ylmethyl-biphenyl-3-yl)-methylamine (13)*. Brown oil (144% yield by mass; 82% yield by ^1H NMR with EtOAc int. std.): ^1H NMR (300 MHz, CD_3OD) δ 7.80–7.40 (m, 8H), 4.40 (s, 2H), 4.19 (s, 2H), 4.01 (br s, 2H), 3.76 (br s, 2H), 3.37 (br s, 2H), 3.23 (br s, 2H); ^{13}C NMR (75 MHz, CD_3OD) δ 143.5, 142.1, 135.3, 133.1, 130.9, 129.5, 129.3, 128.9, 128.8, 128.7, 65.0, 61.6, 52.9, 44.3; IR (MeOH cast) 3300–2400, 2996, 1675, 1203, 1132 cm^{-1} ; HRMS (ES, m/z) calcd for $\text{C}_{18}\text{H}_{23}\text{N}_2\text{O}$ ($\text{M}+\text{H}$) $^+$ 283.1805, found 283.1820.

[00441] *4-Iodoanilino trityl-PS resin (16)*. A solution of 4-iodoaniline (360 mg, 1.6 mmol) in 8 mL of pyridine was added to trityl chloride resin (1.03 g, 0.82 mmol, theor. loading: 0.80 mmol

g^{-1}) in a pp vessel. The resulting suspension was shaken for 3 days, after which the resin was rinsed with pyridine (4 \times), diethyl ether (5 \times), and dried under high vacuum for > 24 h, affording 1.16 g of a white resin (theor.: 1.18 g, 0.70 mmol g^{-1}).

[00442] *N*-(4'-Amino-biphenyl-3-yl)-benzamide (18). Brown solid (81% yield by mass; 55% yield by ^1H NMR with EtOAc int. std.): ^1H NMR (300 MHz, CD_3OD) δ 8.07 (s, 1H), 7.95 (d, J = 7 Hz, 2H), 7.77 (d, J = 8 Hz, 2H), 7.68-7.34 (m, 8H); ^{13}C NMR (75 MHz, CD_3OD) δ 169.0, 141.9, 140.5, 136.2, 135.5, 133.0, 130.4, 129.7, 129.5, 128.6, 124.0, 122.7, 121.4, 120.7; IR (MeOH cast) 3500-2400, 2917, 2624, 1673, 1202 cm^{-1} ; HRMS (ES, m/z) calcd for $\text{C}_{19}\text{H}_{17}\text{N}_2\text{O}$ ($\text{M}+\text{H}$) $^+$ 289.1335, found 289.1338.

[00443] *Libraries of new solid supports derivatized with dihydroxyalkylaminoalkyl groups.* Referring now to Figure 9, a model library of biphenyl compounds was made using the methods of the invention with a commercial, semi-automated parallel synthesizer. A Quest 210TM instrument with solvent wash unit was employed (Argonaut Technologies, San Carlos, CA). Cleavage was effected on-line and crude products were obtained after evaporation of solvents. Yields and purity were estimated by comparison with an internal NMR standard.

[00444] Supported boronic acids compound 20{1}, compound 20{2} and compound 20{3} were synthesized from compound 14 and acid chlorides, compound 19{1}, compound 19{2} and compound 19{3}. After resin rinsing, these acid chlorides were immediately reacted with iodoarene resins compound 11 and compound 16 using the same conditions used for the synthesis of compound 18 (Figure 8). After on-line cleavage, all six biphenyl products compound 21{1}, compound 21{2} and compound 21{3} and compound 22{1}, compound 22{2} and compound 22{3} were obtained in excellent yields (75-100%) and high purity (> 90% by NMR). In one embodiment, reactions performed with the synthesizer were significantly more efficient and cleaner compared to the manual protocol using glass vessels. This was shown by comparing spectra of reference library member 22{1} with another sample made previously via manual synthesis.

Ex

[00446] By making abstraction of peaks from the polystyrene matrix, two broad singlets showed up at 2.6 and 3.5 ppm in the spectrum of free DEAM-PS (A). The largest most unshielded peak contained resonances from both benzylamino and hydroxymethyl methylenes. Upon formation of a *cis* fused bicyclic diethanolamine boronate adduct whose two faces are non-equivalent, the ring hydrogens became diastereotopic. As expected, the resulting spectrum (B) showed extensive degeneration of the methylenic protons in the hydroxyethyl arms. As many as four peaks were seen between 2.2 and 3.6 ppm, thereby lending support to a tetrahedral, nitrogen-coordinated boronic ester.

[00447] To investigate the extent to which the diethanolamine boronate linkage was sensitive to water, UV spectroscopic assay were carried out, whereby the hydrolysis of DEAM-PS-supported *p*-tolylboronic acid (compound 2) was monitored quantitatively both in a time related fashion, and with respect to the amount of water used. In principle, a minimum of two molar equivalents of water was required to effect quantitative cleavage of the compound. This type of boronate exchange process involving water and a competing diol like DEAM-PS (compound 1), however, is usually under equilibrium as detailed in Figure 11.

[00448] Referring now to Figure 12, a time profile of boronic acid release with variable amounts of water showed that the extent of boronic acid release rapidly reached a plateau within less than one minute (data not shown). A comparison of the percentage of boronic acid release with different number of equivalents of water is shown.

[00449] A calibration graph (absorbance at 225 nm vs concentration (M)) was made using *p*-tolylboronic acid. DEAM-PS supported *p*-tolylboronic acid (2a) (330 mg, 0.278 mmol, obs. loading: 0.842 mmol g⁻¹) was weighed into a 20 mL pp reaction vessel and swollen in dry THF (5 mL). A 50 µL aliquot was diluted to 25 mL with dry THF for UV analysis. Then resin 2a was cleaved with a sequential addition of water. First, H₂O (10 µL, 2 equiv) was added and the pp vessel was shaken for 1 min and a 50 µL aliquot was diluted to 25 mL with dry THF for UV analysis. Next, the previous sequence was repeated for 4 (20 µL total), 8 (40 µL total), 16 (80 µL total), 32 (160 µL total), 64 (320 µL total) and 128 (640 µL total) equivalents of water. Overall, the resulting data confirmed that hydrolysis was under equilibrium and that a large excess of water (>32 equivalents) was required in order to provide a practically quantitative hydrolysis.

[00450] In one preferred embodiment, such a quantity of water corresponded roughly to the use of 10 mL of cleavage solution (5% water/THF) per gram of resin at a 0.8 mmol/g resin loading. This relationship, however, may not be generalized to all types of functionalized boronic acids. In particular, some *ortho*-substituted arylboronic acids may behave differently and prove more difficult to liberate from DEAM-PS. In one preferred embodiment, a larger proportion of water or the use of acidic conditions (THF/H₂O/AcOH 90:5:5) may be used.

[00451] The above hydrolysis study also suggested that the reverse process - boronic acid immobilization from DEAM-PS - by releasing 2 molar equivalents of water cannot be quantitative in THF unless a large excess of boronic acid is employed to shift the equilibrium. Otherwise, according to Figure 12, the approximate maximum yield of immobilization for equimolar amounts of DEAM-PS and boronic acid was 80%. Thus, in

one preferred embodiment, in order to optimize the yield of immobilization, the latter must be largely monodehydrated before use (although commercial boronic acids tend to come as largely dehydrated anhydride forms, in a preferred embodiment, they may be further dried in vacuo prior to immobilization with DEAM-PS; for a pertinent review, see: Lappert, M.F. *Chem. Rev.* 1956, 56, 959).

Example 6 - Preparation and use of diisobutanolaminomethyl polystyrene substituted resin

[00452] Referring now to Figure 14, diisobutanolaminomethyl polystyrene substituted resin (compound 3) was made from isobutylene oxide by a procedure similar to that in Example 1 for the production of DEAM-PS. 1% Divinylbenzene (DVB) cross-linked aminomethylated polystyrene (AM-PS) was derivatized with a diisobutanolamine anchor through the reaction of aminomethylated polystyrene (AM-PS) with excess isobutylene oxide at 50 °C in a 9:1 tetrahydrofuran (THF)/water solvent mixture using a sealed, pressure-resistant tube. Reaction time was 24-48 hours. In another embodiment, reaction time was 72 hours.

[00453] Immobilization and cleavage of *p*-tolylboronic acid from resin 3, showed similar results to that for DEAM-PS when carried out under similar conditions.

Examples 7 - 11 : Solid-phase derivatization of functionalized boronic acids

[00454] Referring now to Figures 15-23 and Tables 6-10 in Example 7-11, a series of solid-phase reaction protocols to derivatize functionalized, DEAM-PS-supported boronic acids are described.

[00455] In principle, the use of dihydroalkylamino-conjugated resins of the present invention, including DEAM-PS, are not limited to the procedures described herein and many other types of transformations could be envisaged. These examples clearly demonstrate that multistep transformations can be carried out with high efficiency. Synthetic schemes such as

these ones could be employed to rapidly assemble two-dimensional combinatorial libraries of new boronic acids for biological screening or as building blocks for subsequent reactions. Obviously, several other types of transformations could be envisaged. All these reactions could be performed easily on gram scale or larger especially with the use of the high loading resins of the present invention, e.g., DEAM-PS. The use of dihydroalkylamino- and dihydroxyalkylaminobenzyl-conjugated resins of the present invention, including DEAM-PS, for solid-phase derivatization of functionalized boronic acids is also advantageous for handling and storage purposes. Indeed, boronic acids can be protected against slow air oxidation through immobilization as solid support adducts.

[00456] In the following examples, all supported substrates were easily prepared in high yield from DEAM-PS as described in protocols in the previous examples. Most boronic acid products obtained after cleavage with 5% water/THF were not further purified and were characterized by mass spectrometry, IR, and ^1H and ^{13}C NMR spectroscopy. The reported yields of products were inclusive of the boronic acid immobilization step may not be quantitative (Woods, W.G.; Bengelsdorf, I.S.; Hunter, D.L. *J. Org. Chem.* 1966, 31, 2766-2768). Percentage yields were calculated as an average value of mass balance and internal standardization with ethyl acetate as compared with the theoretical loading of free DEAM-PS resin. These two methods were almost always found to be within a 5% range using optimized analytical methods. The indicated purity values for the products was a conservative estimate based on inspection of NMR spectra and quantitation of peaks from the expected product relative to unknown signals from possible by-products and starting material. In general, all compounds were obtained with a minimum of 90% purity, and in a majority of cases there were no detectable by-products by NMR analysis.

Example 7 - Substitution of bromomethyl derivatized benzenboronic acids with representative primary and secondary amines

[00457] Table 6 summarizes the results for the substitution of bromomethyl derivatized benzenboronic acids with representative primary and secondary amines shown in Figure 15. In this example involving amphoteric aminomethyl-substituted products, the advantages of a solid-phase approach towards product isolation were optimal vis-à-vis solution-phase methods. In one preferred embodiment, suitable conditions found from alkylations of *meta* and *para* substrates 5 and 6 involved simple stirring of DEAM-PS supported bromomethylbenzenboronic acid with the amine in NMP for approximately 5 hours at room temperature. In one preferred embodiment, as much as 10 equivalents of secondary amines were employed to ensure reaction completion under these conditions. In order to suppress cross-linking by double alkylation with primary amines, in one embodiment it was found preferable to use a low loading DEAM-PS resin (< 0.60 mmol/g) with a larger excess of the amine (50 equiv). Due to the large excess of primary amine reactant, the yields of the secondary amine products could be diminished from premature cleavage of the supported boronic acid. Nonetheless, these protocols provided good to excellent yields of isolated secondary and tertiary amine products 8 and 9.

[00458] Referring now to Figure 20, Sodium phenoxide was used as an example of an oxygen-based nucleophile. Treatment of 6 (Figure 15) with PhONa in the presence of iodide ion in NMP for 24 hours provided ether 10 of Figure 20 in moderate yield after cleavage from the resin followed by rapid filtration through silica gel.

Table 6. Substitution reactions on 5 and 6 (Figure 15).

Entry	Substrate	Conditions ^a	Product {R ¹ , R ² }	Yield ^b (%)	Purity ^c (%)
1	5	A	8a {H, CH ₂ Ph}	69	95
2	5	A	8b {H, CH ₂ CH(CH ₃) ₂ }	50	> 90
3	5	B	8c {(CH ₂) ₂ O(CH ₂) ₂ }	85	95
4	5	B	8d {Me, CH ₂ Ph}	75	> 95
5	6	A	9a {H, CH ₂ Ph}	69	> 90
6	6	A	9b {H, CH ₂ CH(CH ₃) ₂ }	53	95
7	6	B	9c {(CH ₂) ₂ O(CH ₂) ₂ }	98	> 90
8	6	B	9d {Me, CH ₂ Ph}	94	95

[00459] ^a Reactions were carried out by shaking the supported benzyl bromide with the amine in NMP at rt for approx. 5 hours (typical scale 0.12 mmol 5-6). Conditions: A: 50 equiv of primary amine, use of low loading DEAM-PS resin (0.60 mmol/g). B: 10 equiv of secondary amine, use of either low loading (0.60 mmol/g) or high loading (1.14 mmol/g) DEAM-PS resin. ^b Non optimized yields of crude products after cleavage from the resin with 5% H₂O/THF and drying in vacuo for > 12 hours. The reported values are an average of mass balance and internal standardization. ^c Estimated from ¹H and ¹³C NMR data.

[00460] *Typical procedure for substitution of a DEAM-PS supported bromomethyl-substituted arylboronic acid: Preparation of 3-(benzylaminomethyl)phenylboronic acid (8a).* The DEAM-PS resin (200 mg, 0.120 mmol, theor. loading: 0.60 mmol g⁻¹), and 3-bromomethylphenyl boronic acid (34 mg, 0.16 mmol) were weighed into a 10 mL polypropylene (pp) reaction vessel. Dry CH₂Cl₂ (2 mL) was added and the reaction suspension was shaken for 1 h and 40 min at rt. The pp vessel was drained, and the resin was

washed with dry CH_2Cl_2 (3 \times , 2 mL). The resin was then swollen in dry NMP (2 mL), and benzylamine (0.655 mL, 6.0 mmol) was added. The reaction vessel was shaken for 5 h, then drained and the resin was washed successively with dry DMF (3 \times), dry CH_2Cl_2 (5 \times), and dry THF (5 \times). The product was then cleaved from the resin by vortexing the resin using the typical procedure described above (5% H_2O /THF for 20 min). The product containing solution was drained and the resin was washed with 5% H_2O /THF (3 \times). The product filtrates were combined, concentrated under reduced pressure and dried under high vacuum overnight to afford a white solid (19 mg, 70% yield by mass; 67% yield by ^1H NMR with EtOAc int. std.): ^1H NMR (300 MHz, 5% D_2O in CD_3OD) δ 7.66 (m, 2H), 7.36-7.30 (m, 7H), 3.84 (s, 2H), 3.83 (s, 2H); ^{13}C NMR (75 MHz, 5% D_2O in CD_3OD) δ 135.6, 135.2, 134.2, 131.0, 129.9, 129.7, 129.2, 128.8, 128.7, 53.5, 53.1; IR (CH_2Cl_2 cast) 3360, 3029, 2925, 2852, 1652, 1602 cm^{-1} ; HRMS (ES, m/z) calcd for $\text{C}_{14}\text{H}_{17}\text{BNO}_2$ ($\text{M}+\text{H}$) $^+$ 242.1347, found 242.1350.

[00461] 3-(*iso*-Butylaminomethyl)phenylboronic acid (8b). White solid (52% yield by mass; 48% yield by ^1H NMR with EtOAc int. std.): ^1H NMR (300 MHz, 5% D_2O in CD_3OD) δ 7.62-7.61 (m, 2H), 7.29-7.28 (m, 2H), 3.94 (s, 2H), 2.62 (d, J = 6 Hz, 2H), 1.91 (nonet, J = 6 Hz, 7 Hz, 1H), 0.95 (d, J = 7 Hz, 6H); ^{13}C NMR (75 MHz, 5% D_2O in CD_3OD) δ 135.7, 135.3, 134.6, 130.3, 128.6, 56.6, 54.1, 28.1, 20.7; IR (CH_2Cl_2 cast) 3259, 3046, 2956, 2871, 1665, 1602 cm^{-1} ; HRMS (ES m/z) calcd for $\text{C}_{11}\text{H}_{19}\text{BNO}_2$ ($\text{M}+\text{H}$) $^+$ 208.1503, found 208.1501.

[00462] 3-(Morpholinomethyl)phenylboronic acid (8c). White solid (81% yield by mass; 90% yield by ^1H NMR with EtOAc int. std.): ^1H NMR (300 MHz, 5% D_2O in CD_3OD) δ 7.69-7.64 (m, 2H), 7.39-7.36 (m, 1H), 7.32-7.27 (m, 1H), 3.68 (m, 4H), 3.53 (s, 2H), 2.47 (m, 4H); ^{13}C NMR (75 MHz, 5% D_2O in CD_3OD) δ 141.1, 136.7, 136.4, 134.1, 132.8, 128.6, 67.5, 64.4, 54.5; IR (CH_2Cl_2 cast) 3405, 3047, 2957, 2857, 2808, 1652, 1602 cm^{-1} ; HRMS (ES, m/z) calcd for $\text{C}_{11}\text{H}_{17}\text{BNO}_3$ ($\text{M}+\text{H}$) $^+$ 222.1296, found 222.1297.

[00463] *N*-Methyl-3-(benzylaminomethyl)phenylboronic acid (8d). White solid (73% yield by mass; 77% yield by ^1H NMR with EtOAc int. std.): ^1H NMR (300 MHz, 5% D_2O in CD_3OD) δ

7.69-7.64 (m, 2H), 7.36-7.27 (m, 7H), 3.56 (s, 4H), 2.18 (s, 3H); ^{13}C NMR (75 MHz, 5% D_2O in CD_3OD) δ 138.7, 137.6, 136.2, 134.1, 132.4, 130.7, 129.4, 128.6, 128.5, 62.7, 62.5, 42.1; IR (CH_2Cl_2 cast) 3405, 3028, 2942, 2835, 2785, 1601 cm^{-1} ; HRMS (ES, m/z) calcd for $\text{C}_{15}\text{H}_{19}\text{BNO}_2$ ($\text{M}+\text{H}$) $^+$ 256.1503, found 256.1506.

[00464] 4-(Benzylaminomethyl)phenylboronic acid (9a). White solid (69% yield by mass; 69% yield by ^1H NMR with EtOAc int. std.): ^1H NMR (300 MHz, 5% D_2O in CD_3OD) δ 7.72 (d, J = 8 Hz, 2H), 7.36-7.30 (m, 7H), 3.84 (s, 4H); ^{13}C NMR (75 MHz, 5% D_2O in CD_3OD) δ 138.3, 135.2, 131.7, 130.0, 129.7, 129.0, 128.9, 53.1; IR (CH_2Cl_2 cast) 3396, 3028, 2925, 2819, 1608 cm^{-1} ; HRMS (ES, m/z) calcd for $\text{C}_{14}\text{H}_{17}\text{BNO}_2$ ($\text{M}+\text{H}$) $^+$ 242.1347, found 242.1344.

[00465] 4-(iso-Butylaminomethyl)phenylboronic acid (9b). White solid (52% yield by mass; 53% yield by ^1H NMR with EtOAc int. std.): ^1H NMR (300 MHz, 5% D_2O in CD_3OD) δ 7.70 (d, J = 8 Hz, 2H), 7.32 (d, J = 8 Hz, 2H), 3.93 (s, 2H), 2.60 (d, J = 7 Hz, 2H), 1.90 (nonet, J = 6 Hz, 7 Hz, 1H), 0.95 (d, J = 7 Hz, 6H); ^{13}C NMR (75 MHz, 5% D_2O in CD_3OD) δ 135.2, 134.9, 134.7, 129.1, 56.6, 53.7, 28.0, 20.7; IR (CH_2Cl_2 cast) 3432, 2957, 2872, 2823, 1660, 1610 cm^{-1} ; HRMS (ES, m/z) calcd for $\text{C}_{11}\text{H}_{19}\text{BNO}_2$ ($\text{M}+\text{H}$) $^+$ 208.1503, found 208.1506.

[00466] 4-(Morpholinomethyl)phenylboronic acid (9c). White solid (88% yield by mass): ^1H NMR (300 MHz, 5% D_2O in CD_3OD) δ 7.72 (d, J = 8 Hz, 2H), 7.32 (d, J = 8 Hz, 2H), 3.70 (m, 4H), 3.34 (s, 2H), 2.55 (t, J = 5 Hz, 4H); ^{13}C NMR (75 MHz, 5% D_2O in CD_3OD) δ 138.8, 135.1, 130.1, 67.3, 64.0, 54.3; IR (CH_2Cl_2 cast) 3406, 2957, 2859, 2811, 1657, 1609 cm^{-1} ; HRMS (ES, m/z) calcd for $\text{C}_{11}\text{H}_{17}\text{BNO}_3$ ($\text{M}+\text{H}$) $^+$ 222.1296, found 222.1294.

[00467] 4-(Benzylaminomethyl)phenylboronic acid (9d). White solid (89% yield by mass; 99% yield by ^1H NMR with 2,5-dimethylfuran int. std.): ^1H NMR (300 MHz, 5% D_2O in CD_3OD) δ 7.73 (d, J = 8 Hz, 2H), 7.35-7.31 (m, 7H), 3.64 (s, 4H), 2.24 (s, 3H); ^{13}C NMR (100 MHz, 5% D_2O in CD_3OD) δ 137.9, 135.1, 134.8, 130.8, 129.9, 129.5, 128.9, 62.3, 62.3, 41.9; IR

(CH₂Cl₂ cast) 3408, 3027, 2927, 2838, 2787, 1609 cm⁻¹; HRMS (ES, *m/z*) calcd for C₁₅H₁₉BNO₂ (M+H)⁺ 256.1503, found 256.1504.

[00468] *Preparation of 4-(Phenoxymethyl)phenylboronic acid (10)*. Phenol (41 mg, 0.437 mmol) was weighed into a round bottom flask and dissolved in dry NMP (1.5 mL). NaH (18 mg, 0.728 mmol) was added at 0 °C and the suspension was stirred for 30 min. Resin 6 (325 mg, 0.291 mmol, theor. loading 0.895 mmol g⁻¹) was weighed into a 20 mL pp vessel and swollen in NMP (4 mL). The PhONa suspension was added to the resin followed by nBu₄NI (54 mg, 0.146 mmol) and the reaction was shaken for 24 h at rt. The reaction suspension was drained and the resin was rinsed with DMF (3×, 4 mL), THF (3×, 4 mL) and CH₂Cl₂ (3×, 4 mL). The product was cleaved from the resin using standard conditions and the combined filtrates were concentrated. Filtration of the product through a pad of silica gel using 10% MeOH/CH₂Cl₂ followed by concentration yielded a white solid (37 mg, 61% yield by mass; 42% yield by ¹H NMR with EtOAc int. std.): ¹H NMR (300 MHz, 5% D₂O in CD₃OD) δ: 7.73 (br d, *J* = 8 Hz, 2H), 7.40-7.37 (d, *J* = 8.0 Hz, 2H), 7.27-7.21 (m, 2H), 6.98-6.88 (m, 3H), 5.06 (s, 2H); ¹³C NMR (75 MHz, 5% D₂O in CD₃OD) δ 164.9, 145.5, 139.8, 135.3, 132.4, 126.8, 120.7, 75.7; IR (microscope) 3427, 3039, 2920, 2869, 1612, 1598 cm⁻¹; LRMS (ES, *m/z*, negative mode with NH₄F postcolumn) 249 (M+F)⁻.

Example 8 - Reductive amination of supported formyl-substituted benzeneboronic acids with various primary and secondary amines

[00469] Referring now to Table 7, the results for the reductive amination of supported formyl-substituted benzeneboronic acids with various primary and secondary amines shown in Figure 16 are described.

[00470] In one preferred embodiment, conditions involved pre-formation of the imine in THF, followed by addition of sodium borohydride as hydride source. In on embodiment, NaBHOAc₃, and NaBH₃CN led to premature cleavage of the supported boronic acid under

these conditions. The *ortho* substrate 11 was observed to give the most satisfactory yields of products 7 with a good purity. This chemistry thus complements the bromomethyl substitution method described above. In one embodiment, the less hindered *meta* and *para* substrates 12 and 13 gave the respective amine products 8 and 9 in lower purities. There was no evidence for double alkylation in the case of primary amines.

Table 7. Reductive amination on aldehyde 11 (Figure 16).

Entry	Substrate	Conditions ^a	Product {R ¹ , R ² }	Yield ^b (%)	Purity ^c (%)
1	11	A	7a {H, CH ₂ Ph}	66	> 90
2	11	A	7b {H, CH ₂ CH(CH ₃) ₂ }	55	> 90
3	11	A	7c {H, (CH ₂) ₃ Ph}	62	95
4	11	A	7d {H, (CH ₂) ₃ CH ₃ }	73	> 95

[00471] ^a Typical scale 0.1 mmol. A: Reactions were carried out by preforming the imine from supported aldehyde and the amine (2 equiv) in THF at rt for approx. 2.5 hours. Sodium borohydride was added and the suspension was shaken for approx. 4 hours. ^b Non optimized yields of crude products after cleavage from the resin with 5% H₂O/THF and drying in vacuo for > 12 hours. The reported values are an average of mass balance and internal standardization. ^c Estimated from ¹H and ¹³C NMR data.

[00472] *Typical procedure for reductive amination of a DEAM-PS supported formyl-substituted arylboronic acid: Preparation of 2-(benzylaminomethyl)phenylboronic acid (7a).* DEAM-PS resin (100 mg, 0.114 mmol, theor. loading: 1.14 mmol g⁻¹) and 2-formylphenylboronic acid (23 mg, 0.15 mmol), were weighed into a pp reaction vessel. Dry CH₂Cl₂ (2 mL) was added, and the reaction suspension was shaken for 1 h and 45 min. The pp vessel was then drained, and the resin washed with dry CH₂Cl₂ (3×). The resin was swollen in dry THF (2 mL), and

benzylamine (25 μ L, 0.23 mmol) was added. The reaction vessel was shaken for 2.5 h, then NaBH_4 (18 mg, 0.46 mmol) was added, and the vessel was shaken for an additional 3 h and 45 min. The pp vessel was drained, and the resin was washed successively with dry DMF (3 \times), dry CH_2Cl_2 (5 \times), and dry THF (5 \times). The product was then cleaved from the resin using the typical procedure described above (5% H_2O /THF, 2 mL for 20 min). The product-containing solution was drained and the resin was washed with 5% H_2O /THF (3 \times , 2 mL). The product filtrates were combined, concentrated under reduced pressure and dried under high vacuum overnight to afford a white solid (71% yield by mass; 60% yield by ^1H NMR with 2,5-dimethylfuran int. std.): ^1H NMR (300 MHz, 5% D_2O in CD_3OD) δ 7.47-7.31 (m, 6H), 7.21-7.14 (m, 2H), 7.08-7.05 (m, 1H), 3.98 (s, 2H), 3.85 (s, 2H); ^{13}C NMR (125 MHz, 5% D_2O in CD_3OD) δ 142.4, 136.2, 131.6, 130.8, 129.9, 129.6, 129.5, 128.3, 127.7, 124.2, 54.1, 51.1; IR (CH_2Cl_2 cast) 3300, 3060, 3028, 3004, 2923, 2870, 1454 cm^{-1} ; HRMS (ES, m/z) calcd for $\text{C}_{14}\text{H}_{17}\text{BNO}_2$ ($\text{M}+\text{H}$) $^+$ 242.1347, found 242.1344.

[00473] 2-(*iso*-Butylaminomethyl)phenylboronic acid (7b). White solid (57% yield by mass); ^1H NMR (300 MHz, 5% D_2O in CD_3OD) δ 7.47-7.44 (m, 1H), 7.21-7.12 (m, 3H), 4.02 (s, 2H), 2.70 (d, J = 7 Hz, 2H), 2.10 (tq, J = 6 Hz, 7 Hz, 1H), 1.02 (d, J = 7 Hz, 6H); ^{13}C NMR (125 MHz, 5% D_2O in CD_3OD) δ 132.0, 128.2, 127.7, 124.0, 56.5, 55.4, 26.9, 20.9; IR (CH_2Cl_2 cast) 3301, 3090, 2956, 2926, 2869, 1443 cm^{-1} ; HRMS (ES, m/z) calcd for $\text{C}_{11}\text{H}_{19}\text{BNO}_2$ ($\text{M}+\text{H}$) $^+$ 208.1503, found 208.1503.

[00474] 2-((3'-Phenyl-propylamino)methyl)phenylboronic acid (7c). White solid (62% yield by mass; 62% yield by ^1H NMR with 2,5-dimethylfuran int. std.): ^1H NMR (300 MHz 5% D_2O in CD_3OD) δ 7.43-7.41 (m, 1H), 7.30-7.13 (m, 8H), 3.98 (s, 2H), 2.88 (m, 2H), 2.70 (t, J = 8 Hz, 2H), 2.05 (qn, J = 8 Hz, 2H); ^{13}C NMR (75 MHz, 5% D_2O in CD_3OD): δ 142.5, 131.5, 129.5, 129.4, 128.3, 127.7, 127.1, 124.0, 54.9, 34.4, 29.7; IR (CH_2Cl_2 cast) 3230, 3058, 3026, 2917, 2849, 1495 cm^{-1} ; HRMS (ES, m/z) calcd for $\text{C}_{16}\text{H}_{21}\text{BNO}_2$ ($\text{M}+\text{H}$) $^+$ 270.1660, found 270.1656.

[00475] *2-(n-Butylaminomethyl)phenylboronic acid (7d)*. White solid (75% yield by mass; 71% yield by ^1H NMR with EtOAc int. std.): ^1H NMR (300 MHz, 5% D_2O in CD_3OD) δ 7.45-7.42 (m, 1H), 7.20-7.14 (m, 3H), 4.00 (s, 2H), 2.86 (t, $J = 8$ Hz, 2H), 1.71 (qn, $J = 8$ Hz, 2H), 1.41 (sx, $J = 8$ Hz, 2H), 0.99 (t, $J = 8$ Hz, 3H); ^{13}C NMR (75 MHz, 5% D_2O in CD_3OD) δ 142.5, 131.5, 128.2, 127.7, 124.1, 54.9, 30.1, 21.4, 14.1; IR (CH_2Cl_2 cast) 3310, 3233, 3057, 3005, 2958, 2930, 2872, 1598 cm^{-1} ; HRMS (ES, m/z) calcd for $\text{C}_{11}\text{H}_{19}\text{BNO}_2$ ($\text{M}+\text{H}$) $^+$ 208.1503, found 208.1508.

Example 9 - Amide derivatives from DEAM-PS supported carboxy-functionalized arylboronic acids

[00476] Referring now to Table 8 and Figure 17, the formation of amide derivatives from DEAM-PS supported carboxy-functionalized arylboronic acids was explored. In the schematic shown in Figure 17, the reaction proved to be very general with respect to reaction conditions.

[00477] The *meta*- and *para*-carboxy substituted substrates 15 and 16 provided good yields of amide products. The use of carbodiimide/HOBT protocols were satisfactory for the coupling of both primary and secondary amines and even aromatic amines (entries 4 and 11). In other embodiments, it was found preferable to employ coupling reagents such as PyBOP or HBTU, for example case of isopropylamine (entry 9). In one preferred embodiment, conditions using these coupling reagents induce less premature cleavage as compared to the use of carbodiimide reagents.

[00478] One example of amide formation with supported boronic acids is that of entry 15 involving 16 and *N,N*-diethylethylenediamine. The resulting amphoteric *p*-boronobenzamide product 19h, a known melanoma-seeking agent with potential use in boron neutron capture therapy, was obtained pure in a 75% yield after cleavage from the resin. Previously reported syntheses of 19h involve protection of the boronic acid and extensive manipulations such as successive recrystallizations.

Table 8. Amide synthesis from 15 and 16 (Figure 17).

Entry	Substrate	Conditions ^a	Product {R ¹ , R ² }	Yield ^b (%)	Purity ^c (%)
1	15	A	18a {H, (CH ₂) ₃ Ph }	57	95
2	15	A	18b {H, CH(CH ₃) ₂ }	60	> 90
3	15	A	18c {H, (CH ₂) ₃ CH ₃ }	56	> 90
4	15	B	18d {H, Ph}	82	> 95
5	15	A	18e {Et, Et}	77	90
6	15	A	18f {Bu, Bu}	79	90
7	15	A	18g {CH ₂ Ph, CH ₂ Ph}	60	> 90
8	16	B	19a {H, (CH ₂) ₃ Ph }	65	95
9	16	B	19b {H, CH(CH ₃) ₂ }	81	> 95
10	16	A	19c {H, (CH ₂) ₃ CH ₃ }	64	95
11	16	A	19d {H, Ph}	67	> 95
12	16	A	19e {Et, Et}	59	> 90
13	16	A	19f {Bu, Bu}	53	90
14	16	B	19g {CH ₂ Ph, CH ₂ Ph}	70	95
15	16	A	19h {H, CH ₂ CH ₂ NEt ₂ }	70	> 95

[00479] ^a Typical scale 0.1 mmol. A: Reactions were carried out by shaking the supported carboxylic acid with the amine (4 equiv), DIC (4 equiv) and HOBT-H₂O (4 equiv) in NMP or DMF at rt for 18 h. B: Reactions were carried out by shaking the supported carboxylic acid with the amine (2 equiv), DIPEA (4 equiv), and PyBOP (2 equiv) in DMF at rt for 20 h. ^c Non

optimized yields of crude products after cleavage from the resin with 5% H₂O/THF and drying in vacuo for > 12 hours. The reported values are an average of mass balance and internal standardization. ^c Estimated from ¹H and ¹³C NMR data.

[00480] *Typical procedure for the formation of secondary amides with DIC/HOBT: Preparation of 4-Benzylaminocarbonylphenylboronic acid (19a).* In a 10 mL pp vessel, resin 16 (100 mg, 0.10 mmol) was swollen in NMP (3.5 mL). Benzylamine (44 μ L, 0.40 mmol), HOBT·H₂O (61 mg, 0.40 mmol), and 1,3-diisopropylcarbodiimide (63 μ L, 0.40 mmol) were successively added and the vessel was shaken for 20 h at rt. The suspension was drained, and the resin was rinsed with NMP (3 \times), THF (5 \times), and CH₂Cl₂ (5 \times). Cleavage of the resin-bound boronic acid using the standard conditions described above, followed by concentration of the filtrates afforded 19a as a white solid (15 mg, 63% yield by mass; 73% yield by ¹H NMR with EtOAc int. std.).

[00481] *Typical procedure for the formation of tertiary amides using PyBroP: Preparation of 4-(di-n-butylamino)-carbonylphenylboronic acid (19f):* In a 10 mL pp vessel, resin 16 (150 mg, 0.15 mmol) was swollen in DMF (4 mL). Dibutylamine (101 μ L, 0.60 mmol), PyBroP (140 mg, 0.30 mmol), and *N,N*-diisopropylethylamine (105 μ L, 0.60 mmol) were added and the vessel was shaken for 20 h at rt. The suspension was drained, and the resin was rinsed with DMF (3 \times), THF (5 \times), and CH₂Cl₂ (5 \times). Cleavage of the resin-bound boronic acid using the standard conditions described above, followed by concentration of the filtrates afforded 19f as a white solid (22 mg, 57% yield by mass; 50% yield by ¹H NMR with EtOAc int. std.).

[00482] *Typical procedure for the formation of secondary amides using PyBoP: Preparation of 19b.* In a 10 mL pp vessel, resin 16 (80 mg, 0.08 mmol) was swollen in DMF (2 mL). *Iso*-propylamine (14 μ L, 0.16 mmol), and PyBOP (84 mg, 0.16 mmol) were added and the vessel was shaken for 20 h at rt. The suspension was drained, and the resin was rinsed with DMF (3 \times), THF (5 \times), and CH₂Cl₂ (6 \times). Cleavage of the resin-bound boronic acid using the

standard conditions described above, followed by concentration of the filtrates afforded 19b as a white solid (13 mg, 82% yield by mass; 80% yield by ^1H NMR with EtOAc int. std.).

[00483] *3-(3'-Phenylpropyl-1'-amino)carbonylphenylboronic acid (18a)*. Off-white solid (60% yield by mass): ^1H NMR (300 MHz, 5% D_2O in CD_3OD) δ 8.16 (s, 1 H), 7.88 (d, $J = 7$ Hz, 1 H), 7.80 (d, $J = 8$ Hz, 1 H), 7.41 (t, $J = 8$ Hz, 1 H), 7.28-7.11 (m, 5 H), 3.40 (t, $J = 7$ Hz, 2 H), 2.69 (t, $J = 7$ Hz, 2 H), 1.93 (qn, $J = 7$ Hz, 2 H); ^{13}C NMR (75 MHz, 5% D_2O in CD_3OD) δ 170.9, 143.1, 137.9, 135.0, 133.6, 129.9, 129.4, 129.4, 128.7, 126.9, 40.8, 34.4, 32.3; IR (microscope) 3303, 3026, 2925, 1633, 1537 cm^{-1} ; HRMS (ES, m/z) calcd for $\text{C}_{16}\text{H}_{19}\text{BNO}_3$ ($\text{M}+\text{H}$) $^+$ 284.1452, found 284.1452.

[00484] *3-iso-Propylaminocarbonylphenylboronic acid (18b)*. Off-white solid (56% yield by mass; 63% yield by ^1H NMR with 2,5-dimethylfuran int std): ^1H NMR (300 MHz, 5% D_2O in CD_3OD) δ 8.15 (s, 1 H), 7.87 (d, $J = 7$ Hz, 1 H), 7.80 (d, $J = 8$ Hz, 1 H), 7.41 (t, $J = 8$ Hz, 1 H), 4.20 (sp, $J = 7$ Hz, 1 H), 1.25 (d, $J = 7$ Hz, 6 H); ^{13}C NMR (75 MHz, 5% D_2O in CD_3OD) δ 170.1, 137.8, 135.3, 133.6, 130.0, 128.7, 43.1, 22.6; IR (microscope) 3335, 2976, 1621, 1536 cm^{-1} ; HRMS (ES, m/z) calcd for $\text{C}_{10}\text{H}_{15}\text{BNO}_3$ ($\text{M}+\text{H}$) $^+$ 208.1139, found 208.1143.

[00485] *3-n-Butylaminocarbonylphenylboronic acid (18c)*. White solid (56% yield by mass; 55% yield by ^1H NMR with EtOAc int. std.): ^1H NMR (300 MHz, 5% D_2O in CD_3OD) δ 8.16 (s, 1 H), 7.88 (d, $J = 7$ Hz, 1 H), 7.80 (d, $J = 8$ Hz, 1 H), 7.41 (t, $J = 8$ Hz, 1 H), 3.37 (t, $J = 7$ Hz, 2 H), 1.65-1.55 (m, 2 H), 1.47-1.35 (m, 2 H), 0.96 (t, $J = 7$ Hz, 3 H); ^{13}C NMR (75 MHz, 5% D_2O in CD_3OD) δ 170.8, 137.9, 135.1, 133.5, 129.9, 128.7, 40.7, 32.6, 21.2, 14.1; IR (microscope) 3310, 2954, 1637, 1536 cm^{-1} ; HRMS (ES, m/z) calcd for $\text{C}_{11}\text{H}_{17}\text{BNO}_3$ ($\text{M}+\text{H}$) $^+$ 222.1296, found 122.1297.

[00486] *3-Phenylaminocarbonylphenylboronic acid (18d)*. White solid (81% yield by mass; 83% yield by ^1H NMR with EtOAc int. std.): ^1H NMR (300 MHz, 5% D_2O in CD_3OD) δ 8.29 (s, 1 H), 7.95-7.92 (m, 2 H), 7.69-7.65 (m, 2 H), 7.47 (t, $J = 8$ Hz, 1 H), 7.39-7.32 (m, 2 H),

7.17-7.11 (m, 1 H); ^{13}C NMR (75 MHz, 5% D_2O in CD_3OD) δ 169.5, 139.8, 138.3, 135.5, 134.0, 130.3, 129.8, 128.8, 125.7, 122.3; IR (microscope) 3309, 3057, 1644, 1538 cm^{-1} ; HRMS (ES, m/z) calcd for $\text{C}_{13}\text{H}_{13}\text{BNO}_3$ ($\text{M}+\text{H}$) $^+$ 242.0983, found 242.0980.

[00487] 3-(Diethylamino)carbonylphenylboronic acid (18e). White solid (77% yield by mass; 77% yield by ^1H NMR with EtOAc int. std.): ^1H NMR (300 MHz, 5% D_2O in CD_3OD) δ 7.81 (d, $J=6.6$ Hz, 1 H), 7.71 (s, 1 H), 7.44-7.36 (m, 2 H), 3.57-3.51 (m, 2 H), 3.31-3.25 (m, 2 H), 1.27-1.22 (m, 3 H), 1.12-1.07 (m, 3 H); ^{13}C NMR (75 MHz, 5% D_2O in CD_3OD) δ 174.1, 137.2, 136.0, 132.4, 128.8, 128.8, 45.0, 40.8, 14.3, 13.1; IR (microscope) 3314, 3065, 2979, 2475, 1587 cm^{-1} ; HRMS (ES, m/z) calcd for $\text{C}_{11}\text{H}_{17}\text{BNO}_3$ ($\text{M}+\text{H}$) $^+$ 222.1296, found 222.1298.

[00244] 3-(Di-n-butylamino)carbonylphenylboronic acid (18f). Clear, colorless gum (77% yield by mass; 81% yield by ^1H NMR with EtOAc int. std.): ^1H NMR (300 MHz, 5% D_2O in CD_3OD) δ 7.82 (d, $J=7$ Hz, 1 H), 7.71 (s, 1 H), 7.44-7.35 (m, 2 H), 3.50 (t, $J=7$ Hz, 2 H), 3.23 (t, $J=7$ Hz, 2 H), 1.71-1.62 (m, 2 H), 1.55-1.36 (m, 4 H), 1.17-1.05 (m, 2 H), 0.99 (t, $J=7$ Hz, 3 H), 0.75 (t, $J=7$ Hz, 3 H); ^{13}C NMR (75 MHz, 5% D_2O in CD_3OD) δ 174.5, 137.2, 135.9, 132.6, 129.1, 128.8, 50.3, 46.0, 31.7, 30.7, 21.2, 20.6, 14.2, 13.8; IR (microscope) 3362, 2961, 1610, 1416, 1344 cm^{-1} ; HRMS (ES, m/z) calcd for $\text{C}_{15}\text{H}_{25}\text{BNO}_3$ ($\text{M}+\text{H}$) $^+$ 278.1922, found 278.1930.

[00245] 3-(Dibenzylamino)carbonylphenylboronic acid (18g). White solid (61% yield by mass; 59% yield by ^1H NMR with EtOAc int std): ^1H NMR (300 MHz, 5% D_2O in CD_3OD) δ 7.86-7.84 (m, 2 H), 7.50-7.47 (m, 1 H), 7.41-7.30 (m, 9 H), 7.11-7.09 (m, 2 H), 4.66 (s, 2 H), 4.41 (s, 2 H); ^{13}C NMR (125 MHz, 5% D_2O in CD_3OD) δ 175.1, 137.9, 137.4, 136.4, 136.3, 132.9, 129.9, 129.8, 129.2, 128.9, 128.8, 128.7, 128.3, 53.3; IR (microscope) 3364, 3030, 2926, 1606 cm^{-1} ; HRMS (ES, m/z) calcd for $\text{C}_{21}\text{H}_{21}\text{BNO}_3$ ($\text{M}+\text{H}$) $^+$ 346.1609, found 346.1599.

[00246] 4-(3'-Phenylpropyl-1'-amino)carbonylphenylboronic acid (19a). White solid (64% yield by mass; 65% yield by ^1H NMR with EtOAc int std): ^1H NMR (300 MHz, 5% D_2O in CD_3OD)

δ 7.80 (d, J = 8 Hz, 2 H), 7.72 (d, J = 8 Hz, 2 H), 7.28-7.10 (m, 5 H), 3.39 (t, J = 7 Hz, 2 H), 2.72-2.64 (m, 2 H), 1.92 (qn, J = 7 Hz, 2 H); ^{13}C NMR (125 MHz, 5% D_2O in CD_3OD) δ 170.5, 143.0, 137.1, 134.9, 129.4, 127.2, 126.9, 40.9, 34.5, 32.4; IR (microscope) 3310, 2924, 1633, 1545 cm^{-1} ; HRMS (ES, m/z) calcd for $\text{C}_{16}\text{H}_{19}\text{BNO}_3$ ($\text{M}+\text{H}$) $^+$ 284.1458, found 284.1456.

[00247] *4-iso-Propylaminocarbonylphenylboronic acid (19b)*. Off-white solid (82% yield by mass; 80% yield by ^1H NMR with EtOAc int. std.): ^1H NMR (300 MHz, 5% D_2O in CD_3OD) δ 7.81-7.72 (m, 4 H), 31.8 (h, J = 7 Hz, 1 H), 1.24 (d, J = 7 Hz, 6 H); ^{13}C NMR (125 MHz, 5% D_2O in CD_3OD) δ 169.7, 137.3, 134.8, 127.2, 43.3, 22.7; IR (microscope) 3239, 2972, 1633, 1548 cm^{-1} ; HRMS (ES, m/z) calcd for $\text{C}_{10}\text{H}_{15}\text{BNO}_3$ ($\text{M}+\text{H}$) $^+$ 208.1139, found 208.1140.

[00248] *4-n-Butylaminocarbonylphenylboronic acid (19c)*. White solid (63% yield by mass): ^1H NMR (300 MHz, 5% D_2O in CD_3OD) δ 7.81 (d, J = 8 Hz, 2 H), 7.74 (d, J = 8 Hz, 2 H), 3.37 (t, J = 7 Hz, 2 H), 1.65-1.55 (m, 2 H), 1.47-1.34 (m, 2 H), 0.96 (t, J = 7 Hz, 3 H); ^{13}C NMR (75 MHz, 5% D_2O in CD_3OD) δ 170.5, 137.1, 134.9, 127.2, 40.8, 32.6, 21.2, 14.1; IR (microscope) 3257, 2958, 1634, 1546 cm^{-1} ; HRMS (ES, m/z) calcd for $\text{C}_{11}\text{H}_{17}\text{BNO}_3$ ($\text{M}+\text{H}$) $^+$ 222.1296, found 222.1303.

[00249] *4-Phenylaminocarbonylphenylboronic acid (19d)*. White solid (67% yield by mass): ^1H NMR (300 MHz, 5% D_2O in CD_3OD) δ 7.87 (s, 4 H), 7.69-7.65 (m, 2 H), 7.39-7.32 (m, 2 H), 7.14 (m, 1 H); ^{13}C NMR (100 MHz, 5% D_2O in CD_3OD) δ 169.1, 139.7, 137.6, 135.0, 129.8, 127.6, 125.7, 122.4; IR (microscope) 3301, 3042, 1643, 1537 cm^{-1} ; HRMS (ES, m/z) calcd for $\text{C}_{13}\text{H}_{13}\text{BNO}_3$ ($\text{M}+\text{H}$) $^+$ 242.0983, found 242.0984.

[00250] *4-(Diethylamino)carbonylphenylboronic acid (19e)*. Yellow gum (59% yield by mass): ^1H NMR (300 MHz, 5% D_2O in CD_3OD) δ 7.81 (d, J = 7 Hz, 2 H), 7.31 (d, J = 8 Hz, 2 H), 3.53 (q, J = 7 Hz, 2 H), 3.27 (q, J = 7 Hz, 2 H), 1.24 (t, J = 7 Hz, 3 H), 1.10 (t, J = 7 Hz, 3 H); ^{13}C NMR (75 MHz, 5% D_2O in CD_3OD) δ 173.8, 139.5, 135.1, 126.2, 44.9, 40.8, 14.4, 13.1; IR

(microscope) 3380, 2974, 1598, 1549 cm^{-1} ; HRMS (ES, m/z) calcd for $\text{C}_{11}\text{H}_{17}\text{BNO}_3$ ($\text{M}+\text{H}$)⁺ 222.1296, found 222.1298.

[00251] 4-(Di-*n*-butylamino)carbonylphenylboronic acid (19f). White solid (57% yield by mass; 50% yield by ^1H NMR with EtOAc int. std.): ^1H NMR (300 MHz, 5% D_2O in CD_3OD) δ 7.80 (d, $J = 8$ Hz, 2 H), 7.29 (d, $J = 8$ Hz, 2 H), 3.49 (t, $J = 8$ Hz, 2 H), 3.22 (t, $J = 8$ Hz, 2 H), 1.71-1.61 (m, 2 H), 1.54-1.34 (m, 4 H), 1.17-1.05 (m, 2 H), 0.99 (t, $J = 7$ Hz, 3 H), 0.75 (t, $J = 7$ Hz, 3 H); ^{13}C NMR (75 MHz, 5% D_2O in CD_3OD) δ 174.2, 139.6, 135.1, 126.4, 50.2, 45.9, 31.7, 30.7, 21.2, 20.7, 14.2, 13.8; IR (microscope) 3276, 2958, 1603, 1514 cm^{-1} ; HRMS (ES, m/z) calcd for $\text{C}_{15}\text{H}_{25}\text{BNO}_3$ ($\text{M}+\text{H}$)⁺ 278.1922, found 278.1928.

[00252] 4-(Dibenzylamino)carbonylphenylboronic acid (19g). White solid (69% yield by mass; 70% yield by ^1H NMR with EtOAc int. std.): ^1H NMR (300 MHz, 5% D_2O in CD_3OD) δ 7.79 (d, $J = 8$ Hz, 2 H), 7.42 (d, $J = 8$ Hz, 2 H), 7.34-7.30 (m, 8 H), 7.13-7.11 (m, 2 H), 4.67 (s, 2 H), 4.42 (s, 2 H); ^{13}C NMR (75 MHz, CD_3OD) δ 174.8, 138.0, 137.5, 135.1, 129.9, 129.2, 128.8, 128.2, 126.6, 53.1; IR (microscope) 3357, 2918, 1605, 1341 cm^{-1} ; HRMS (ES, m/z) calcd for $\text{C}_{21}\text{H}_{21}\text{BNO}_3$ ($\text{M}+\text{H}$)⁺ 346.1609, found 346.1608.

[00253] 4-[2'-(Diethylamino)ethylamino]carbonylphenylboronic acid (19h). White solid (71% yield by mass; 70% yield by ^1H NMR with EtOAc int. std.): ^1H NMR (300 MHz, 5% D_2O in CD_3OD) δ 7.80-7.70 (m, 4 H), 3.56 (t, $J = 7$ Hz, 2 H), 2.89 (t, $J = 7$ Hz, 2 H), 2.82 (q, $J = 7$ Hz, 4 H), 1.15 (t, $J = 7$ Hz, 6 H); ^{13}C NMR (125 MHz, 5% D_2O in CD_3OD) δ 171.0, 134.9, 127.0, 52.6, 48.4, 37.8, 11.0; IR (microscope) 3326, 2970, 2820, 1638, 1543, 1432 cm^{-1} ; HRMS (ES, m/z) calcd for $\text{C}_{13}\text{H}_{22}\text{BN}_2\text{O}_3$ ($\text{M}+\text{H}$)⁺ 265.1718, found 265.1718.

Example 10 - Reaction of carboxylic acids with supported anilines

[00254] Example 3 detailed that anilide-derivatized boronic acids can be obtained from the reaction of DEAM-PS supported aminobenzeneboronic acids with acid chlorides. Referring now to

Figure 18 and Table 9, anilide-derivatized boronic acids of this were isolated in a variable range of yields (ca. 50-80%) by reaction of carboxylic acids with supported anilines 20-22. All three substitution patterns were explored with this type of chemistry.

[00255] In one preferred embodiment, the use of PyBOP as a coupling agent in NMP or DMF for 20 hours at room temperature was preferred. In one preferred embodiment for entries 3-6, PyBOP was preferred over use of carbodiimide. A wide variety of carboxylic acids were tested, including Fmoc-protected alanine (entry 9), which provided a 51% yield of the expected amide product 24e. All *meta*- and *para*-substituted substrates provided the expected anilide products.

[00256] Referring now to Figure 21, ES-MS analysis, suggested that the *ortho*-substituted anilides 23 existed in a cyclic monodehydrated form B. This may be the case in aqueous or alcohol solutions as well owing to the partial aromatic character of these boron-containing heterocycles. It may be that these and similar compounds like ureas can add one molecule of water or alcohol by 1,4-addition and thus exist in equilibrium with form C of Figure 21. *ortho*-Acylamino-substituted benzenboronic acids 23 were found to have limited solubility in all solvents, thus they were also characterized as their pinacol ester (form A) in order to unambiguously demonstrate their identity by ^1H and ^{13}C NMR.

Table 9. Anilide synthesis from anilines 20-22 (Figure 19).^a

Entry	Substrate	Conditions ^a	Product {R}	Yield ^b (%)	Purity ^c (%)
1	20	B	23a {CH ₂ CH ₃ }	61	> 95
2	20	B	23b {Ph}	60	> 90
3	21	A	24a {CH ₂ CH ₃ }	42	> 90
4	21	A	24b {Ph}	52	> 95

Entry	Substrate	Conditions ^a	Product {R}	Yield ^b (%)	Purity ^c (%)
5	21	B	24a {CH ₂ CH ₃ }	72	95
6	21	B	24b {Ph}	82	95
7	21	B	24c {CH ₂ CH ₂ CH=CH ₂ }	70	> 95
8	21	B	24d {CCPh}	75	> 95
9	21	B	24e {(S)CH(Me)NHFmoc}	51	95
10	22	B	25a {CH ₂ CH ₃ }	61	> 95
11	22	B	25b {Ph}	46	95

[00257] ^a Typical scale 0.1 mmol. A: Reactions were carried out by shaking the supported aniline with the carboxylic acid (2 equiv), DIC (2 equiv) and HOBt-H₂O (2 equiv) in DMF at rt for 20 h. B: Reactions were carried out by shaking the supported aniline with the carboxylic acid (2 equiv), PyBOP (2 equiv), DIPEA (4 equiv) in NMP at rt for 20 h. ^b Non optimized yields of crude products after cleavage from the resin with 5% H₂O/THF and drying in vacuo for > 12 hours. The reported values are usually an average of mass balance and internal standardization. ^c Estimated from ¹H and ¹³C NMR data.

[00258] *Typical procedure for the formation of anilides using DIC/HOBt: Preparation of 24a.* In a 10 mL pp reaction vessel, resin 21 (155 mg, 0.150 mmol, theor. loading: 0.966 mmol g⁻¹) was swollen in DMF (4.0 mL). Propionic acid (22 μ L, 0.30 mmol), HOBt-H₂O (46 mg, 0.30 mmol), and 1,3-diisopropylcarbodiimide (47 μ L, 0.30 mmol) were added successively and the reaction vessel was shaken for 19 h at rt. The suspension was drained, and the resin was rinsed with DMF (3 \times), THF (5 \times), and CH₂Cl₂ (5 \times). Cleavage of the resin-bound boronic acid under standard conditions, followed by concentration of the filtrates afforded 24a as a brown solid (11 mg, 42% yield by mass; 41% yield by ¹H NMR with 2,5-dimethylfuran int. std.).

[00259] *Typical procedure for the formation of anilides using PyBOP: Preparation of 24a.* Resin 21 (102 mg, 0.0965 mmol, theor. loading: 0.946 mmol g⁻¹) was added to a 10 mL polypropylene vessel and swollen in NMP (1.5 mL). PyBoP (100 mg, 0.193 mmol), DIPEA (67 µL, 0.386 mmol), and propionic acid (14 µL, 0.193 mmol) were added in the given order and the reaction vessel was shaken for 19 h at rt. The suspension was drained, and the resin was rinsed with NMP (3×), CH₂Cl₂ (5×), and THF (3×). The product was then cleaved from the resin using the standard conditions described above. The product rinses were combined, concentrated under reduced pressure and dried under high vacuum overnight to afford a yellow solid (13 mg, 76% yield by mass; 68% yield by ¹H NMR with EtOAc int. std.).

[00260] *N-(Propionyl)-2-aminophenylboronic acid (23a).* White solid (61% yield by mass): ¹H NMR (300 MHz, CD₃OD) δ 7.46-7.43 (m, 1H), 7.31-7.20 (m, 2H), 7.03-7.00 (m, 1H), 2.66 (q, *J* = 8 Hz, 2H), 1.33 (t, *J* = 8 Hz, 3H); IR (microscope) 3100-2400, 3000, 2979, 1640, 1601 cm⁻¹; HRMS (ES, *m/z*) calcd for C₉H₁₂BNO₃Na (M+Na)⁺ 216.0802, found 216.0806. A ¹³C NMR spectrum of 23a could not be obtained due to low solubility. Therefore, compound 23a was derivatized as its pinacol ester 23a' in order to obtain a ¹³C NMR spectrum. Compound 23a was cleaved from resin 20 with 10% pinacol/THF and purified by flash chromatography on silica gel using 1/1 ethyl acetate/CH₂Cl₂ as eluent giving a white solid. ¹H NMR (500 MHz, CD₃OD) δ 8.16 (br d, *J* = 6 Hz, 1H), 7.71-7.70 (m, 1H), 7.35 (t, *J* = 8 Hz, 1H), 7.05 (t, *J* = 7 Hz, 1H), 2.29 (q, *J* = 8 Hz, 2H), 1.35 (s, 12H), 1.18 (t, *J* = 8 Hz, 3H); ¹³C NMR (125 MHz, CDCl₃) δ 172.2, 143.4, 135.6, 131.9, 123.4, 118.6, 83.7, 30.6, 25.1, 9.4.

[00261] *N-(Benzoyl)-2-aminophenylboronic acid (23b).* White solid (60% yield by mass): ¹H NMR (500 MHz, CD₃OD) δ 8.18-8.16 (m, 2H), 7.76-7.73 (m, 1H), 7.65-7.62 (m, 2H), 7.53-7.51 (m, 1H), 7.37-7.28 (m, 3H); IR (microscope) 3203, 3063, 2958, 1624, 1602 cm⁻¹; HRMS (ES, *m/z*) calcd for C₁₃H₁₂BNO₃Na (M+Na)⁺ 264.0802, found 264.0798. A ¹³C NMR spectrum of 23b could not be obtained due to low solubility. Therefore, compound 23b was derivatized as its pinacol ester 23b' in order to obtain a ¹³C NMR spectrum. Compound 23b was cleaved from resin 20 with 10% pinacol/THF and purified by flash chromatography on

silica gel using ethyl acetate as eluent to give a white solid. ^1H NMR (500 MHz, CD_3OD) δ 8.70 (d, $J = 8$ Hz, 1H), 8.02 (m, 2 H), 7.80 (m, 1 H), 7.54-7.45 (m, 4 H), 7.08 (m, 1H), 1.39 (s, 12H); ^{13}C NMR (125 MHz, CDCl_3) δ 165.2, 144.9, 136.2, 135.3, 133.0, 131.6, 128.5, 127.2, 123.0, 119.1, 84.5, 24.9.

[00262] *N*-(Propionyl)-3-aminophenylboronic acid (24a). Yellow solid (76% yield by mass; 68% yield by ^1H NMR with EtOAc int. std.): ^1H NMR (300 MHz, 5% D_2O in CD_3OD) δ 7.77 (s, 1 H), 7.60 (d, $J = 8$ Hz, 1 H), 7.45 (d, $J = 7$ Hz, 1 H), 7.26 (t, $J = 8$ Hz, 1 H), 2.38 (q, $J = 8$ Hz, 2 H), 1.19 (t, $J = 8$ Hz, 3 H); ^{13}C NMR (75 MHz, 5% D_2O in CD_3OD) δ 175.6, 139.0, 130.7, 129.0, 126.9, 123.5, 31.0, 10.3; IR (microscope) 3303, 3057, 2980, 1665, 1615 cm^{-1} ; HRMS (ES, m/z) calcd for $\text{C}_9\text{H}_{12}\text{BNO}_3$ ($\text{M}+\text{H}$) $^+$ 194.0983, found 194.0981.

[00263] *N*-(Benzoyl)-3-aminophenylboronic acid (24b). Beige solid (86% yield by mass; 77% yield by ^1H NMR with EtOAc int. std.): ^1H NMR (300 MHz, 5% D_2O in CD_3OD) δ 7.93-7.90 (m, 3 H), 7.73 (d, $J = 8$ Hz, 1 H), 7.60-7.47 (m, 4 H), 7.34 (t, $J = 8$ Hz, 1 H); ^{13}C NMR (75 MHz, 5% D_2O in CD_3OD) δ 169.0, 142.1 (broad), 138.9, 136.2, 132.9, 131.3, 129.7, 129.1, 128.6, 128.0, 124.7; IR (microscope) 3317, 3066, 3045, 1645, 1603, 1580 cm^{-1} ; HRMS (ES, m/z) calcd for $\text{C}_{13}\text{H}_{13}\text{BNO}_3$ ($\text{M}+\text{H}$) $^+$ 242.0983, found 242.0984.

[00264] *N*-(3'-Butenylcarbonyl)-3-aminophenylboronic acid (24c). White solid (74% yield by mass, 66% yield by ^1H NMR with EtOAc int. std.): ^1H NMR (300 MHz, 5% D_2O in CD_3OD) δ 7.76 (s, 1H), 7.59 (d, $J = 8$ Hz, 1H), 7.46 (d, $J = 7$ Hz, 1H), 7.27 (t, $J = 8$ Hz, 1H), 5.94-5.81 (m, 1H), 5.12-4.97 (m, 2H), 2.47-2.41 (m, 4H); ^{13}C NMR (75 MHz, 5% D_2O in CD_3OD) δ 174.0, 138.9, 138.2, 135.3 (broad), 130.8, 129.0, 126.9, 123.6, 116.0, 37.2, 30.8; IR (microscope) 3319, 3079, 2978, 1660, 1644, 1606, 1532 cm^{-1} ; HRMS (ES, m/z) calcd for $\text{C}_{11}\text{H}_{15}\text{BNO}_3$ ($\text{M}+\text{H}$) $^+$ 220.1145, found 220.1146.

[00265] *N*-(2'-Phenylethynylcarbonyl)-3-aminophenylboronic acid (24d). Yellow solid (76% yield by mass, 73% yield by ^1H NMR with EtOAc int. std.): ^1H NMR (300 MHz, 5% D_2O in

CD₃OD) δ 7.84 (br s, 1H), 7.69-7.67 (m, 1H), 7.63-7.60 (m, 2H); 7.54-7.50 (m, 1H), 7.48-7.39 (m, 3H), 7.36-7.30 (m, 1H); ¹³C NMR (75 MHz, 5% D₂O in CD₃OD) δ 153.5, 143.9 (broad), 138.4, 133.6, 131.6, 131.5, 129.8, 129.3, 126.7, 123.7, 121.2, 87.0, 84.0; IR (microscope) 3263, 3056, 2211, 1642, 1583 cm⁻¹; HRMS (ES, m/z) calcd for C₁₅H₁₂BNO₃Na (M+Na)⁺ 288.0808, found 288.0806.

[00266] *N-[N'-(9-Fluorenylmethoxycarbonyl)-L-alaninyl]-3-aminophenylboronic acid (24e)*. Yellow solid (53% yield by mass, 48% yield by ¹H NMR with EtOAc int. std.): ¹H NMR (300 MHz, 5% D₂O in THF-d₈) δ 7.82 (m, 2H), 7.73 (d, J = 7 Hz, 2H), 7.63 (t, J = 7 Hz, 2H), 7.47 (d, J = 7 Hz, 1H), 7.32-7.14 (m, 5H), 4.35 (q, J = 7 Hz, 1H), 4.29-4.14 (m, 3H), 1.45 (d, J = 7 Hz, 3H); ¹³C NMR (75 MHz, 5% D₂O in THF-d₈) δ 172.1, 157.2, 145.3, 145.1, 142.2, 139.2, 141.4 (broad), 130.4, 128.4, 127.9, 126.2, 126.1, 122.3, 120.6, 51.9, 48.2, 19.1; IR (microscope) 3307, 3065, 2977, 1673, 1610 cm⁻¹; HRMS (ES, m/z) calcd for C₂₄H₂₃BN₂O₅Na (M+Na)⁺ 453.1598, found. 453.1598.

[00267] *N-(Propionyl)-4-aminophenylboronic acid (25a)*. Cream-colored solid (61% yield by ¹H NMR with EtOAc int. std.): ¹H NMR (300 MHz, 5% D₂O in CD₃OD) δ 7.73-7.66 (m, 2H), 7.54-7.49 (m, 2H), 2.38 (q, J = 8 Hz, 2H), 1.18 (t, J = 8 Hz, 3H); ¹³C NMR (75 MHz, 5% D₂O in CD₃OD) δ 175.9, 141.6, 135.6, 130.0 (broad), 120.1, 31.1, 10.3; IR (microscope) 3306, 3044, 2979, 1666, 1594 cm⁻¹; HRMS (ES, m/z) calcd for C₉H₁₃BNO₃ (M+H)⁺ 194.0983, found 194.0985.

[00268] *N-(Benzoyl)-4-aminophenylboronic acid (25b)*. White solid (47% yield by mass, 45% yield by ¹H NMR with EtOAc int. std.): ¹H NMR (300 MHz, 5% D₂O in CD₃OD) δ 7.92-7.89 (m, 2H), 7.76-7.73 (m, 2H), 7.69-7.64 (m, 2H), 7.60-7.47 (m, 3H); ¹³C NMR (75 MHz, 5% D₂O in CD₃OD) δ 169.1, 136.1, 135.6, 133.0, 129.7, 128.6, 121.1; IR (microscope) 3313, 3040, 1650, 1601, 1588 cm⁻¹; HRMS (ES, m/z) calcd for C₁₃H₁₂BNO₃Na (M+Na)⁺ 264.0808, found 264.0803.

Example 11 - Synthesis of Ureas and Thioureas:

[00269] Referring now to Figure 19 and Table 10, ureas of type 27 and 28 were isolated from the reaction of the respective *meta*- and *para*-substituted anilines 21 and 22 with various isocyanates of different electronic nature, in dichloromethane for 5-6 hours at room temperature. An example of thiourea was also made with ease (27e, entry 5). Yields of products were excellent for all reported examples regardless of the electronic characteristics of the isocyanate reagent. Using conditions as outlined in Table 10, the *ortho*-substituted substrate 20 provided products 26 accompanied with varying amounts of double addition products.

Table 10. Synthesis of ureas from anilines 21 and 22 (Figure 19).

Entry	Substrate	Conditions ^a	Product {R}	Yield ^b (%)	Purity ^c (%)
1	21	B	27a {CH(CH ₃) ₂ }	66	95
2	21	A	27b {Ph}	79	> 95
3	21	A	27c {4-MeO-C ₆ H ₄ }	82	> 95
4	21	A	27d {4-NO ₂ -C ₆ H ₄ }	80	> 95
5	21	A	27e {Ph}	85	95
6	22	B	28a {CH(CH ₃) ₂ }	65	> 95
7	22	A	28b {Ph}	85	> 95
8	22	A	28c {4-MeO-C ₆ H ₄ }	88	> 95
9	22	A	28d {4-NO ₂ -C ₆ H ₄ }	92	95

[00270] ^a Typical scale 0.1 mmol. A: Reactions were carried out by shaking the supported aniline with the isocyanate (2 equiv), in CH₂Cl₂ at rt for 5-6 h. B: longer reaction time (20-45 h). ^b Non optimized yields of crude products after cleavage from the resin with 5% H₂O/THF and drying in vacuo for > 12 hours. The reported values are usually an average of mass balance and internal standardization. ^c Estimated from ¹H and ¹³C NMR data.

[00271] *Typical procedure for the formation of ureas: Preparation of 27a.* In a 10 mL pp reaction vessel, resin 21 (104 mg, 0.10 mmol, theor. loading: 0.96 mmol g⁻¹) was swollen in CH₂Cl₂ (2 mL). Isopropylisocyanate (20 μ L, 0.20 mmol) was added and the vessel was shaken for 7 h at rt. The suspension was drained, and the resin was rinsed with CH₂Cl₂ (8 \times). The product was then cleaved from the resin using the standard conditions described above. The combined filtrates were concentrated under reduced pressure and dried under high vacuum overnight to afford a brown solid (16 mg, 76% yield by mass; 66% yield by ¹H NMR with EtOAc int. std.).

[00272] *N-(iso-Propylaminocarbonyl)-3-aminophenylboronic acid (27a).* Brown solid (76% yield by mass; 66% yield by ¹H NMR with EtOAc int std): ¹H NMR (300 MHz, 5% D₂O in CD₃OD) δ 7.58 (s, 1 H), 7.43 (d, J = 8 Hz, 1 H), 7.35 (d, J = 7 Hz, 1 H), 7.22 (t, J = 8 Hz, 1 H), 3.87 (heptet, J = 7 Hz, 1 H), 1.16 (d, J = 7 Hz, 6 H); ¹³C NMR (75 MHz, 5% D₂O in CD₃OD) δ 157.9, 140.1, 129.1, 129.0, 125.8, 122.6, 42.9, 23.4 (the resolution of this ¹³C NMR was poor because of the limited solubility of the product in most commercial deuterated solvents); IR (microscope) 3347, 3036, 2985, 1639, 1568, 1343 cm⁻¹; HRMS (ES, m/z) calcd for HRMS (ES, m/z) calcd for C₁₀H₁₆BN₂O₃ (M+H)⁺ 223.1248, found 223.1250.

[00273] *N-(Phenylaminocarbonyl)-3-aminophenylboronic acid (27b).* Beige solid (79% yield by ¹H NMR with EtOAc int std): ¹H NMR (300 MHz, 5% D₂O in CD₃OD) δ 7.67 (s, 1 H), 7.52 (d, J = 8 Hz, 1 H), 7.42-7.38 (m, 3 H), 7.30-7.23 (m, 3 H), 7.03-6.97 (m, 1 H); ¹³C NMR (75 MHz, 5% D₂O in CD₃OD) δ 155.7, 140.5, 139.6, 129.9, 129.5, 129.1, 126.1, 123.9, 122.8,

120.5; IR (microscope) 3317, 1639, 1567, 1343 cm^{-1} ; HRMS (ES, m/z) calcd for $\text{C}_{13}\text{H}_{14}\text{BN}_2\text{O}_3$ ($\text{M}+\text{H}$) $^+$ 257.1092, found 257.1093.

[00274] *N*-(4'-Methoxyphenylaminocarbonyl)-3-aminophenylboronic acid (27c). Beige solid (85% yield by mass; 78% yield by ^1H NMR with EtOAc int std): ^1H NMR (300 MHz, 5% D_2O in CD_3OD) δ 7.65 (s, 1 H), 7.50 (d, $J = 8$ Hz, 1H), 7.40-7.38 (m, 1 H), 7.32-7.22 (m, 3H), 6.89-6.84 (m, 2H), 3.76 (s, 3H); ^{13}C NMR (75 MHz, 5% D_2O in CD_3OD) δ 157.3, 156.1, 139.7, 133.3, 129.4, 129.1, 126.0, 122.9, 122.7, 115.2, 56.0; IR (microscope) 3317, 3046, 2960, 1643, 1572, 1346 cm^{-1} ; HRMS (ES, m/z) calcd for $\text{C}_{14}\text{H}_{16}\text{BN}_2\text{O}_4$ ($\text{M}+\text{H}$) $^+$ 287.1198, found 287.1197.

[00275] *N*-(4'-Nitrophenylaminocarbonyl)-3-aminophenylboronic acid (27d). Bright yellow solid (85% yield by mass; 74% yield by ^1H NMR with EtOAc int std): ^1H NMR (300 MHz, 5% D_2O in CD_3OD) δ 8.20-8.15 (m, 2H), 7.68-7.63 (m, 3H), 7.55 (d, $J = 8$ Hz, 1H), 7.45-7.42 (m, 1H), 7.28 (t, $J = 8$ Hz, 1H); ^{13}C NMR (75 MHz, 5% D_2O in CD_3OD) δ 154.6, 147.4, 143.4, 139.1, 130.0, 129.2, 126.2, 126.0, 122.9, 119.0; IR (microscope) 3365, 1705, 1552, 1329 cm^{-1} ; HRMS (ES, m/z) calcd for $\text{C}_{13}\text{H}_{13}\text{BN}_3\text{O}_5$ ($\text{M}+\text{H}$) $^+$ 302.0943, found 302.0943.

[00276] *N*-(Phenylaminothiocarbonyl)-3-aminophenylboronic acid (27e). Resin 21 (100 mg, 0.0946 mmol, theor. loading: 0.946 mmol g^{-1}) was added to a 10 mL pp vessel and swollen in CH_2Cl_2 (2 mL). A solution of phenyl isothiocyanate (10% (v/v) in CH_3CN , 226 μL , 0.189 mmol) was added and the vessel was shaken for 20 h at rt. The suspension was drained, and the resin was rinsed with CH_2Cl_2 (5 \times). The product was then cleaved from the resin using the standard conditions described above. The combined filtrates were concentrated under reduced pressure and dried under high vacuum overnight to afford a cream colored solid (21 mg, 88% yield by mass; 82% yield by ^1H NMR with EtOAc int. std.): ^1H NMR (300 MHz, 5% D_2O in CD_3OD) δ 7.66 (s, 1H), 7.59 (d, $J = 7$ Hz, 1H), 7.47 (br d, $J = 8$ Hz, 1H), 7.41-7.32 (m, 5H), 7.23-7.17 (m, 1H); ^{13}C NMR (75 MHz, 5% D_2O in CD_3OD) δ 181.9, 139.9, 139.2, 132.6, 131.5, 130.0, 129.3, 128.4, 127.1, 126.2; IR (microscope) 3214, 3054, 1597,

1530, 1497, 1429, 1344 cm^{-1} ; HRMS (ES, m/z) calcd for $\text{C}_{13}\text{H}_{14}\text{BN}_2\text{O}_2\text{S}$ ($\text{M}+1$)⁺ 273.0869, found 273.0871.

[00277] *N-(iso-Propylaminocarbonyl)-4-aminophenylboronic acid (28a)*. Cream solid (65 % yield by mass): ^1H NMR (300 MHz, 5% D_2O in CD_3OD) δ 7.68-7.61 (m, 2H), 7.33-7.28 (m, 2H), 3.86 (sp, $J = 7$ Hz, 1H), 1.15 (d, $J = 7$ Hz, 6H); ^{13}C NMR (75 MHz, 5% D_2O in CD_3OD) δ 157.4, 143.0, 135.7, 127.7 (broad), 118.7, 42.8, 23.3; IR (microscope) 3327, 3045, 2973, 1650, 1595 cm^{-1} ; HRMS (ES, m/z) calcd $\text{C}_{10}\text{H}_{15}\text{BN}_2\text{O}_3\text{Na}$ ($\text{M}+\text{Na}$)⁺ 245.1068, found 245.1075.

[00278] *N-(Phenylaminocarbonyl)-4-aminophenylboronic acid (28b)*. White solid (85% yield by mass): ^1H NMR (300 MHz, 5% D_2O in CD_3OD) δ 7.73-7.66 (m, 2H), 7.42-7.37 (m, 4H), 7.31-7.25 (m, 2H), 7.04-6.99 (m, 1H); ^{13}C NMR (75 MHz, 5% D_2O in CD_3OD) δ 155.3, 142.4, 140.3, 135.8, 129.9, 128.1 (broad), 124.0, 120.5, 119.0; IR (microscope) 3391, 3313, 3057, 1671, 1591, 1531, 1499 cm^{-1} ; HRMS (ES, m/z) calcd for $\text{C}_{13}\text{H}_{14}\text{BN}_2\text{O}_3$ ($\text{M}+\text{H}$)⁺ 257.1092, found 257.1092.

[00279] *N-(4'-Methoxyphenylaminocarbonyl)-4-aminophenylboronic acid (28c)*. Cream solid (91% yield by mass; 84% yield by ^1H NMR with EtOAc int std): ^1H NMR (300 MHz, 5% D_2O in CD_3OD) δ 7.68-7.65 (m, 2H), 7.38-7.36 (m, 2H), 7.29 (d, $J = 9$ Hz, 2H), 6.86 (d, $J = 9$ Hz, 2H), 3.75 (s, 3H); ^{13}C NMR (75 MHz, 5% D_2O in THF-d_8) δ 156.0, 153.6, 143.1, 135.8, 134.2, 127.4 (broad), 120.8, 117.7, 114.6, 55.7; IR (microscope) 3390, 3305, 3051, 2961, 1662, 1589 cm^{-1} ; HRMS (ES, m/z) calcd for $\text{C}_{14}\text{H}_{16}\text{BN}_2\text{O}_4$ ($\text{M}+\text{H}$)⁺ 287.1198, found 287.1201.

[00280] *N-(4'-Nitrophenylaminocarbonyl)-4-aminophenylboronic acid (28d)*. Bright yellow solid (92% yield by mass): ^1H NMR (300 MHz, 5% D_2O in CD_3OD) δ 8.16 (d, $J = 9$ Hz, 2H), 7.75-7.62 (m, 4H), 7.41 (d, $J = 8$ Hz, 2H); ^{13}C NMR (300 MHz, 5% D_2O in CD_3OD) δ 154.1, 147.2, 143.5, 141.9 (broad), 141.4(broad), 135.7, 125.9, 119.3, 118.9; IR (microscope) 3439,

3354, 3303, 3109, 1724, 1621, 1598, 1574, 1546, 1521, 1498 cm^{-1} ; HRMS (ES, m/z) calcd for $\text{C}_{13}\text{H}_{13}\text{BN}_3\text{O}_5$ ($\text{M}+\text{H}$)⁺ 302.0943, found 302.0940.

Example 12 - Ugi multicomponent reaction

[00281] Referring now to Figure 22, a Ugi multicomponent reaction (Ugi, I.; Dömling, A.; Hörl, W. *Endeavour* 1994, 18, 115-122), was carried out on DEAM-PS supported aniline 21 of Figure 18 and provided dipeptide derivative 30 in high purity after cleavage from resin 29.

[00282] *N*-(Acetyl)-*N*-(1'-cyclohexylaminocarbonyl-2'-methylpropane)-3-aminophenyl boronic acid (30). Resin 21 (122 mg, 0.115 mmol, theor. loading: 0.946 mmol g^{-1}) was added to a 10 mL pp vessel and swollen in NMP (1 mL). Isobutyraldehyde (105 μL , 1.150 mmol), glacial acetic acid (66 μL , 1.150 mmol), and cyclohexylisocyanide (120 μL , 1.150 mmol) were added in the given order and the vessel was shaken for 50 h at rt. The suspension was drained, and the resin was rinsed with THF (5 \times), CH_2Cl_2 (5 \times), and THF (5 \times). The product was then cleaved from the resin using the standard conditions described above. The product rinses were combined, concentrated under reduced pressure and dried under high vacuum overnight to afford a cream solid (26 mg, 67% yield by mass): ^1H NMR (300 MHz, 5% D_2O in CD_3OD) δ 7.77 (d, J = 7 Hz, 1H), 7.59 (s, 1H), 7.41 (t, J = 8 Hz, 1H), 7.30 (d, J = 8 Hz, 1H), 4.63 (d, J = 11 Hz, 1H), 3.62-3.54 (m, 1H), 2.17-2.04 (m, 1H), 1.90-1.83 (m, 1H), 1.78 (s, 3H); 1.78-1.69 (m, 3H), 1.63-1.51 (m, 1H), 1.41-1.13 (m, 5H); 1.04 (d, J = 7 Hz, 3H), 0.87 (d, J = 7 Hz, 3H); ^{13}C NMR (125 MHz, 5% D_2O in CD_3OD) δ 174.3, 170.8, 140.9, 136.5 (broad), 135.8 (broad), 135.1, 132.0 (broad), 129.7, 68.4, 49.8, 33.5, 28.6, 26.6, 26.0, 23.5, 20.3, 19.9; IR (microscope) 3240, 3067, 2963, 2931, 1632, 1558 cm^{-1} ; HRMS (ES, m/z) calcd for $\text{C}_{19}\text{H}_{29}\text{BN}_2\text{O}_4\text{Na}$ ($\text{M}+\text{Na}$)⁺ 383.2118, found 383.2111.

Example 13 - Derivatization and sequential transformations of multifunctional boronic acids

[00283] Referring now to Figure 23, derivatization of multifunctional boronic acids and sequential transformations were also examined. As shown in scheme (1) of Figure 23, the *para*-bromomethyl substituted substrate 6 was first treated with benzylamine as described above (Table 6). Following resin washes, the resulting substitution product was reacted with *p*-methoxyphenylisocyanate to give 31. The expected boronic acid product 32 was obtained in 64% yield and high purity after cleavage from the support.

[00284] As shown in scheme (2) of Figure 23, in a similar fashion, supported 3-amino-5-carboxyphenylboronic acid (33) was treated with *p*-methoxyphenyl isocyanate. The carboxyl functionality was then coupled with isopropylamine to give after treatment of resin 34 with wet THF, the final product 35 in 73% yield.

[00285] Referring now to scheme (3) of Figure 23, amide formation could also be effected as first step on the same substrate, which can then undergo a Ugi reaction involving the aniline functionality, ultimately providing boronic acid 37.

[00286] *N*-(Benzyl)-*N*-(4'-methoxyphenylaminocarbonyl)-4-aminomethylphenylboronic acid (32). The general procedure for substitution of a bromomethyl-substituted arylboronic acid using benzylamine (*vide supra*) was carried out on resin 6 and was followed directly by the general procedure for the formation of ureas using 4-methoxyphenyl isocyanate (*vide supra*) to yield a yellow solid (67% yield by mass; 60% yield by ¹H NMR with EtOAc int. std.): ¹H NMR (300 MHz, 5% D₂O in CD₃OD) δ 7.72 (d, *J* = 8 Hz, 2H), 7.36-7.28 (m, 3H), 7.26-7.16 (m, 6H), 6.83 (d, *J* = 9 Hz, 2H), 4.56 (s, 4H), 3.74 (s, 3H); ¹³C NMR (75 MHz, 5% D₂O in CD₃OD) δ 159.1, 157.7, 140.9, 138.8, 135.3, 133.3, 129.8, 128.5, 128.5, 127.6, 125.1, 114.9, 55.9, 50.7, 50.6; IR (microscope) 3327, 3030, 2932, 1638, 1610, 1512 cm⁻¹; HRMS (ES, *m/z*) calcd for C₂₂H₂₃BN₂O₄Na (M+Na)⁺ 413.1643, found 413.1631.

[00287] *5-(iso-Propylaminocarbonyl)-N-(4'-methoxyphenylaminocarbonyl)-3-aminophenylboronic acid (35)*. The general procedure for the formation of ureas using 4-methoxyphenyl isocyanate (*vide supra*) was carried out on resin 33 followed directly by the general procedure for the formation of amides using *iso*-propyl amine, PyBoP and DIPEA (*vide supra*) to yield a yellow solid (77% yield by mass; 65% yield by ^1H NMR with EtOAc int. std.): ^1H NMR (300 MHz, 5% D_2O in CD_3OD , the sample was made up >16 h prior to running in order to obtain full exchange of the secondary amide proton with deuterated solvents) δ 7.89 (br s, 1H), 7.80 (br s, 2H), 7.31 (d, $J = 9$ Hz, 2H), 6.88 (d, $J = 9$ Hz, 2H) 4.17 (h, $J = 7$ Hz, 1H), 3.76 (s, 3H), 1.24 (d, $J = 7$ Hz, 6H); ^{13}C NMR (75 MHz, 5% D_2O in CD_3OD) δ 170.1, 157.3, 156.0, 140.0, 136.2, 133.0, 128.9, 128.0, 123.0, 121.2, 115.2, 56.1, 43.2, 22.6; IR (microscope) 3399, 3310, 2970, 1664, 1626, 1599, 1547, 1514 cm^{-1} ; HRMS (ES, m/z) calcd for $\text{C}_{18}\text{H}_{22}\text{BN}_3\text{O}_5\text{Na}$ ($\text{M}+\text{Na}$) $^+$ 394.1550, found 394.1549.

[00288] *N-(Acetyl)-N-(1'-cyclohexylaminocarbonyl-2'-methylpropane)-3-amino-5-(isopropylaminocarbonyl)phenylboronic acid (37)*. The general procedure for the formation of secondary amides using *iso*-propylamine, PyBoP and DIPEA (*vide supra*) was carried out on resin 33 and was followed directly by the general procedure for the formation of 30 using *iso*-butyraldehyde, glacial acetic acid and cyclohexylisocyanide (*vide supra*) to yield a white solid (53% yield by mass; 42% yield by ^1H NMR with EtOAc int. std.): ^1H NMR (500 MHz, 5% D_2O in CD_3OD , the sample was made up >16 h prior to running in order to obtain full exchange of the secondary amide proton with deuterated solvents) δ 8.17 (s, 1H), 7.74 (s, 1H) 7.68 (s, 1H), 4.72 (d, $J = 11$ Hz, 1H), 4.19 (heptet, $J = 7$ Hz, 1H), 3.62-3.48 (m, 1H), 2.11-2.06 (m, 1H), 1.88-1.85 (m, 1H), 1.80 (s, 3H), 1.78-1.70 (m, 3H), 1.62-1.60 (m, 1H), 1.38-1.15 (m, 11H), 1.06 (d, $J = 7$ Hz, 3H) 0.88 (d, $J = 7$ Hz, 3H); ^{13}C NMR (75 MHz, 5% D_2O in CD_3OD) δ 174.1, 170.6, 169.0, 143.5, 141.0 (broad), 136.8, 133.6, 131.1 (broad), 68.9, 67.9, 43.3, 33.5, 33.5, 28.7, 26.5, 26.4, 26.0, 26.0, 23.6, 22.5, 20.2, 19.8; IR (microscope) 3308, 2969, 2932, 2856, 1640, 1586, 1537, 1428 cm^{-1} ; HRMS (ES, m/z) calcd for $\text{C}_{23}\text{H}_{37}\text{BN}_3\text{O}_5$ ($\text{M}+\text{H}$) $^+$ 446.2821, found 446.2816.

[00289] A number of embodiments of the invention have been described. Nevertheless, it will be understood that various modifications may be made without departing from the spirit and scope of the invention. Accordingly, other embodiments are within the scope of the following claims.